

LAMPIRAN

Lampiran 1. Data Massa 9 Percobaan pada Produk 3D *printing* PLA

R1 (gr)	R2 (gr)	R3 (gr)	Rata-Rata Massa (gr)	STD
7.08	6.20	6.96	6.75	0.480
8.17	7.77	8.37	8.10	0.302
8.81	10.05	8.67	9.18	0.760
9.17	8.96	8.20	8.78	0.507
10.65	10.17	10.85	10.56	0.346
6.41	6.42	7.31	6.71	0.516
11.05	11.52	10.66	11.08	0.428
6.97	7.19	6.85	7.00	0.176
8.49	8.82	8.31	8.54	0.261

Lampiran 2. Data Waktu Proses 9 Percobaan pada Produk 3D *printing* PLA

R1 (Menit)	R2 (Menit)	R3 (Menit)	Rata-Rata Waktu Proses (Menit)	STD
79.70	79.70	79.70	79.70	0.0
77.30	77.30	77.30	77.30	0.0
79.30	79.30	79.30	79.30	0.0
91.85	91.85	91.85	91.85	0.0
91.82	91.82	91.82	91.82	0.0
58.10	58.10	58.10	58.10	0.0
104.75	104.75	104.75	104.75	0.0
66.67	66.67	66.67	66.67	0.0
71.70	71.70	71.70	71.70	0.0

Lampiran 3. Data analisis SNR NTB menggunakan *Software* Minitab 2017 pada respon Akurasi Dimensi

<i>Length Overall</i>			<i>Width Overall</i>		
MEAN	SNR	STD	MEAN	SNR	STD
165.41	67.55	0.07	19.13	56.43	0.03
165.17	61.66	0.14	19.00	52.85	0.04
165.32	69.14	0.06	19.06	56.39	0.03
165.19	66.43	0.08	19.14	62.45	0.01
165.25	71.47	0.04	19.06	53.96	0.04
165.31	66.85	0.08	19.03	62.40	0.01
165.13	84.69	0.01	19.06	49.63	0.06
165.09	72.65	0.04	18.83	50.27	0.06
165.15	79.92	0.02	18.85	51.53	0.05

<i>Width of Narrow</i>			<i>Thickness</i>		
MEAN	SNR	STD	MEAN	SNR	STD
13.03	53.09	0.03	3.96	46.26	0.02
13.12	48.22	0.05	3.82	39.94	0.04
13.14	48.73	0.05	3.98	40.29	0.04
13.03	57.86	0.02	3.96	40.24	0.04
13.06	62.65	0.01	3.89	37.66	0.05
13.03	62.63	0.01	4.06	40.45	0.04
13.03	51.84	0.03	3.82	39.94	0.04
12.99	56.59	0.02	3.87	35.27	0.07
12.96	56.56	0.02	3.92	40.16	0.04

Lampiran 4. Data analisis SNR LTB menggunakan *Software* Minitab 2017 pada respon Kekuatan Tarik

<i>Tensile Strength</i>		
MEAN	SNR	STD
19.91	3.956	2.42
20.55	3.822	1.88
21.76	3.978	4.59
22.61	3.956	1.55
33.86	3.889	2.94
18.17	4.056	2.92
30.57	3.822	3.31
21.26	3.867	0.66
25.14	3.922	1.88

KUAT TARIK

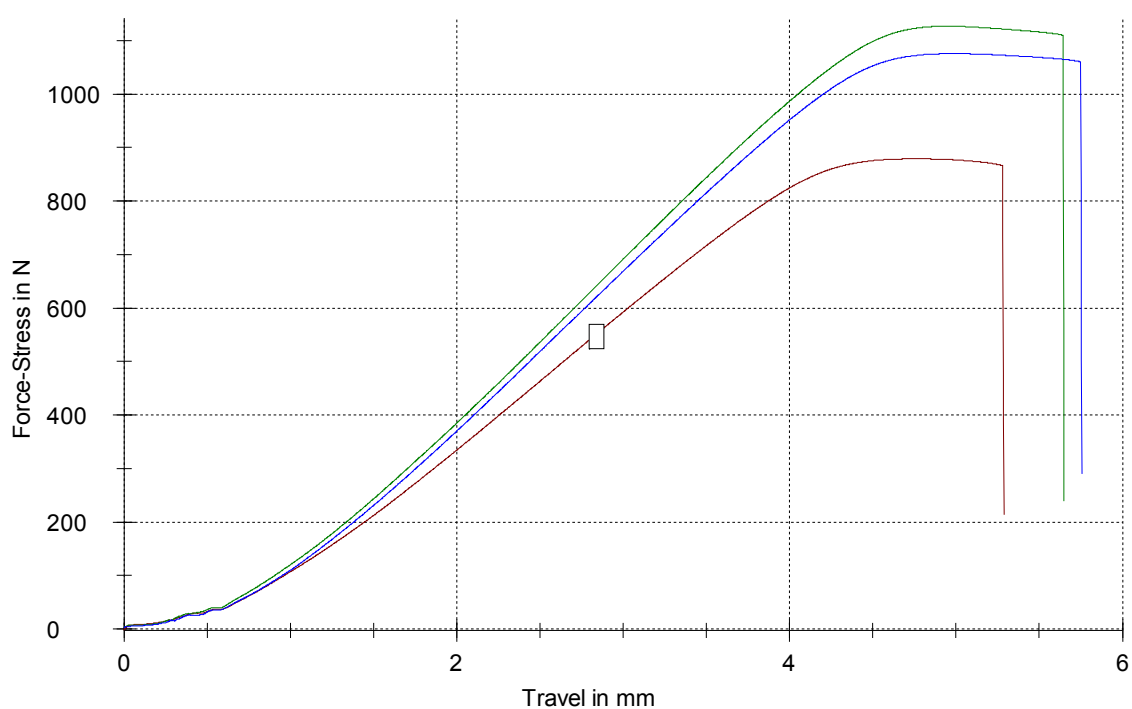
Parameter table:

Headline	: KUAT TARIK	Evaluat. method	: M (Automatic A, B or C)
Customer	: 2060/LUKKP-PLASTIK/IX/17	Specimen holders	:
Tester	: L TRIYONO	Extensometer	:
Material	: PLA	Load cell	:
Test standard	: ASTM D 638		

Results:

Legends	Nr	Fmax Lm kgf	Measurement travel end mm
 	1	89,603	4,77
 	2	114,875	5,65
 	3	109,663	5,18
	†4	95,612	4,51
	†5	111,211	5,14
	†6	108,246	4,22
	†7	141,153	4,94
	†8	115,595	4,66
	†9	91,243	3,52

Series graph:



KUAT TARIK

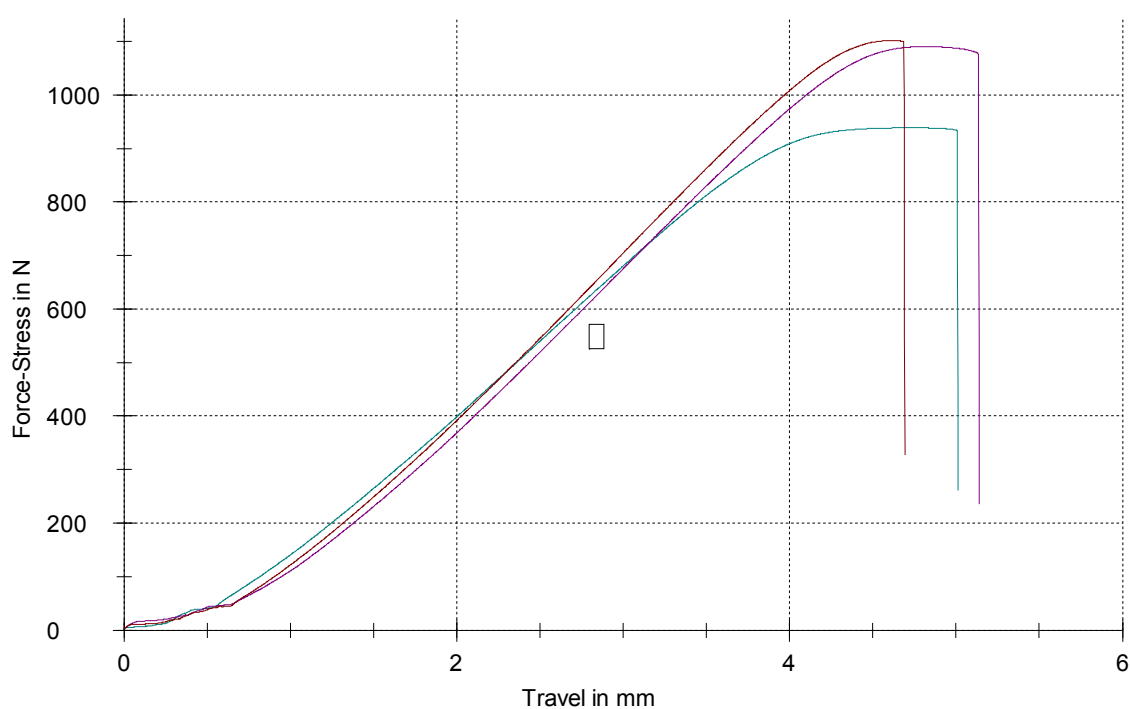
Parameter table:

Headline	: KUAT TARIK	Evaluat. method	: M (Automatic A, B or C)
Customer	: 2060/LUKKP-PLASTIK/IX/17	Specimen holders	:
Tester	: L TRIYONO	Extensometer	:
Material	: PLA	Load cell	:
Test standard	: ASTM D 638		

Results:

Legends	Nr	Fmax Lm kgf	Measurement travel end mm
	†1	89,603	4,77
	†2	114,875	5,65
	†3	109,663	5,18
	4	95,612	4,51
	5	111,211	5,14
	6	108,246	4,22
	†7	141,153	4,94
	†8	115,595	4,66
	†9	91,243	3,52

Series graph:



KUAT TARIK

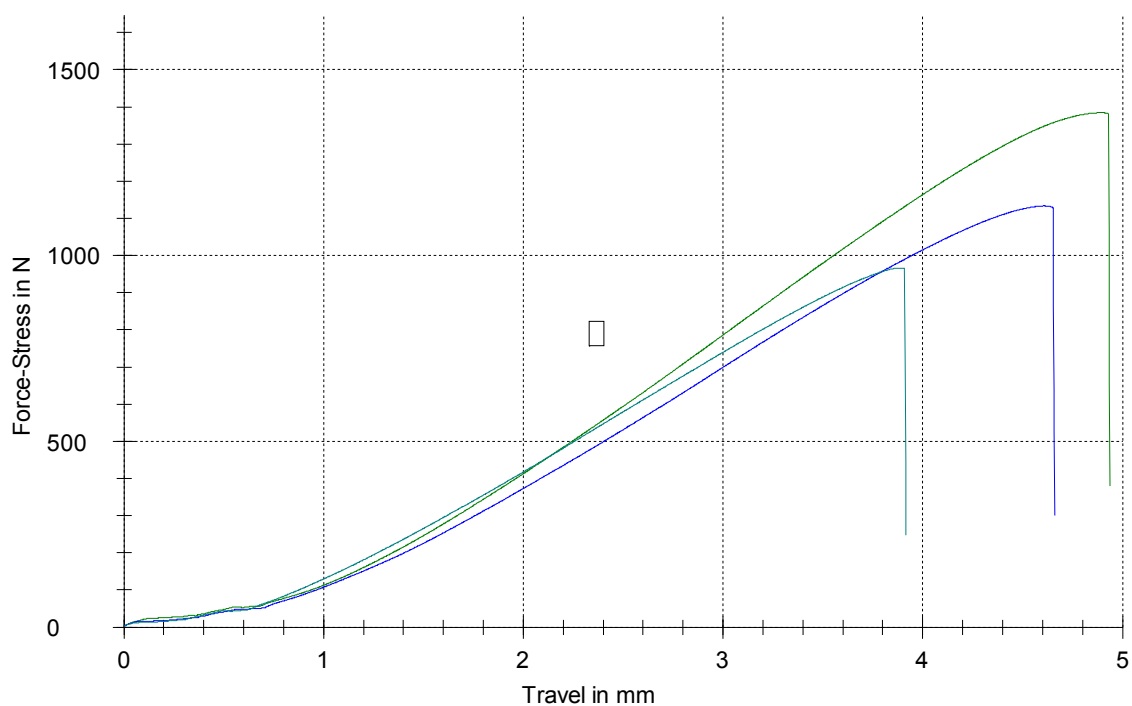
Parameter table:

Headline	: KUAT TARIK	Evaluat. method	: M (Automatic A, B or C)
Customer	: 2060/LUKKP-PLASTIK/IX/17	Specimen holders	:
Tester	: L TRIYONO	Extensometer	:
Material	: PLA	Load cell	:
Test standard	: ASTM D 638		

Results:

Legends	Nr	Fmax Lm kgf	Measurement travel end mm
	†1	89,603	4,77
	†2	114,875	5,65
	†3	109,663	5,18
	†4	95,612	4,51
	†5	111,211	5,14
	†6	108,246	4,22
	7	141,153	4,94
	8	115,595	4,66
	9	91,243	3,52

Series graph:



KUAT TARIK

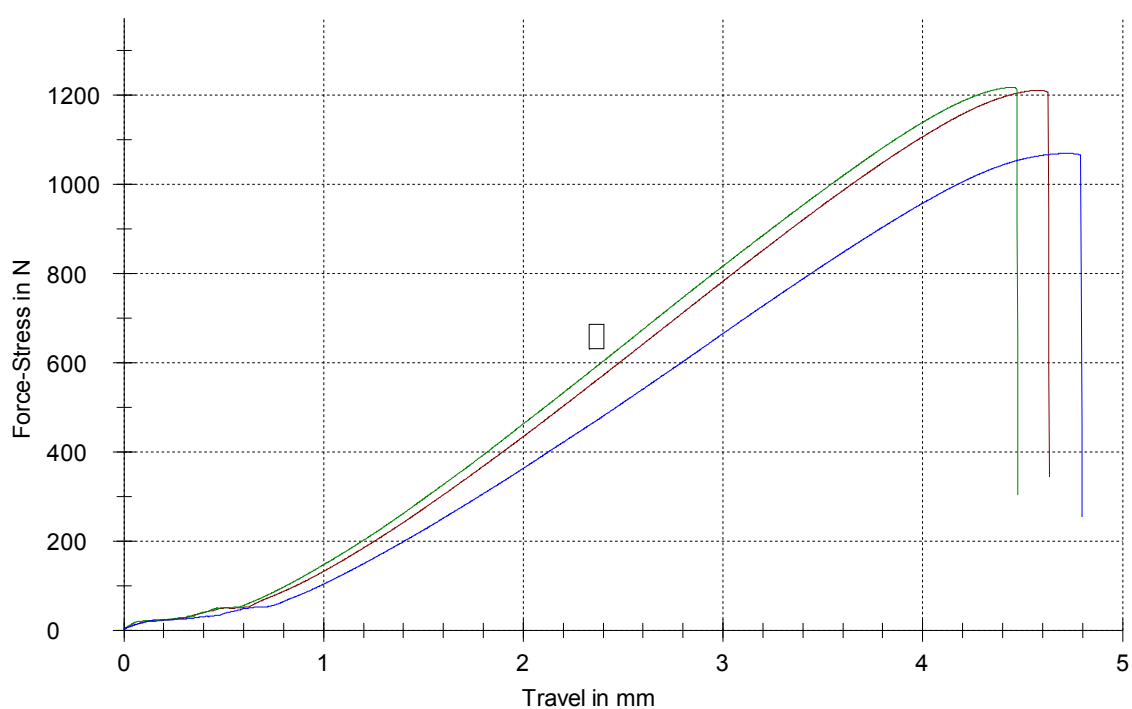
Parameter table:

Headline	: KUAT TARIK	Evaluat. method	: M (Automatic A, B or C)
Customer	: 2061/LUKKP-PLASTIK/IX/17	Specimen holders	:
Tester	: L TRIYONO	Extensometer	:
Material	: PLA	Load cell	:
Test standard	: ASTM D 638		

Results:

Legends	Nr	Fmax Lm kgf	Measurement travel end mm
 	1	123,464	4,63
 	2	124,155	4,48
 	3	109,011	4,80
	†4	162,106	6,33
	†5	175,420	5,80
	†6	187,991	6,15
	†7	91,512	4,57
	†8	86,802	4,53
	†9	115,122	4,68

Series graph:



KUAT TARIK

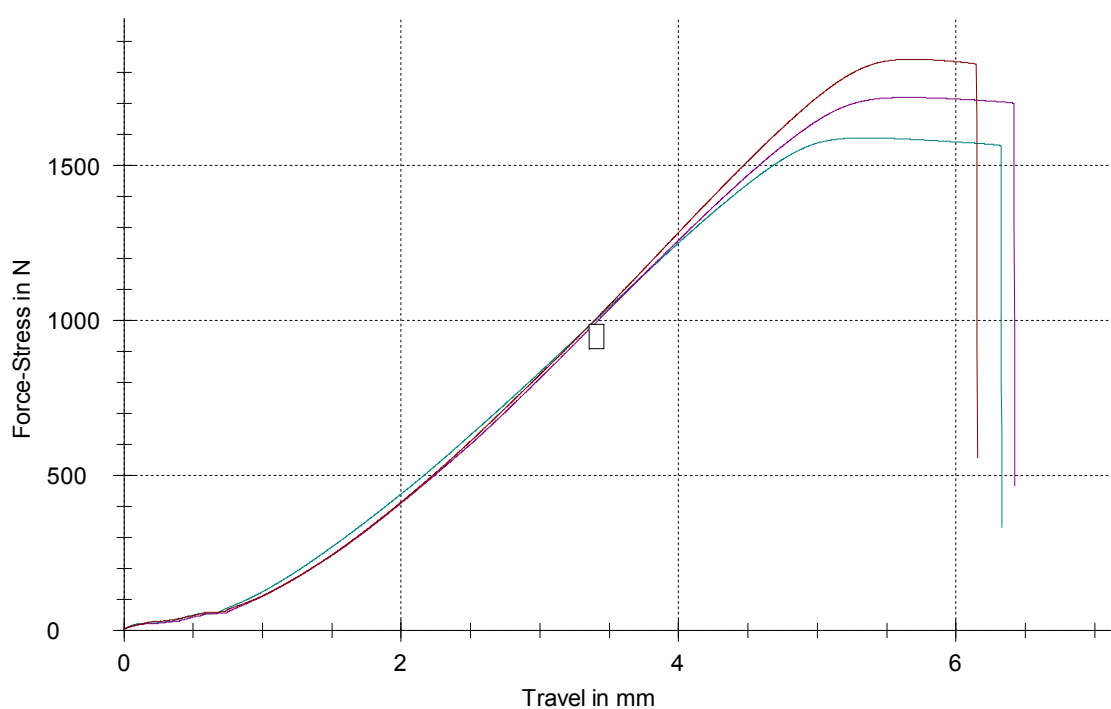
Parameter table:

Headline	: KUAT TARIK	Evaluat. method	: M (Automatic A, B or C)
Customer	: 2061/LUKKP-PLASTIK/IX/17	Specimen holders	:
Tester	: L TRIYONO	Extensometer	:
Material	: PLA	Load cell	:
Test standard	: ASTM D 638		

Results:

Legends	Nr	Fmax Lm kgf	Measurement travel end mm
	†1	123,464	4,63
	†2	124,155	4,48
	†3	109,011	4,80
	4	162,106	6,33
	5	175,420	5,80
	6	187,991	6,15
	†7	91,512	4,57
	†8	86,802	4,53
	†9	115,122	4,68

Series graph:



KUAT TARIK

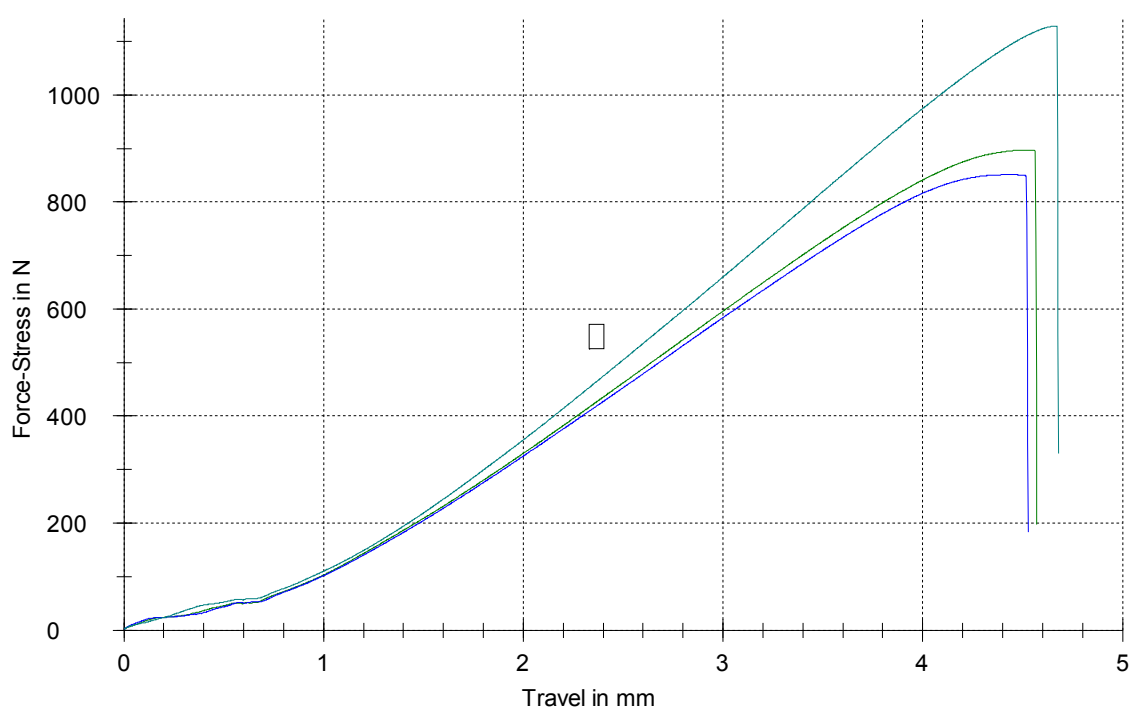
Parameter table:

Headline	: KUAT TARIK	Evaluat. method	: M (Automatic A, B or C)
Customer	: 2061/LUKKP-PLASTIK/IX/17	Specimen holders	:
Tester	: L TRIYONO	Extensometer	:
Material	: PLA	Load cell	:
Test standard	: ASTM D 638		

Results:

Legends	Nr	Fmax Lm kgf	Measurement travel end mm
	†1	123,464	4,63
	†2	124,155	4,48
	†3	109,011	4,80
	†4	162,106	6,33
	†5	175,420	5,80
	†6	187,991	6,15
	7	91,512	4,57
	8	86,802	4,53
	9	115,122	4,68

Series graph:



KUAT TARIK

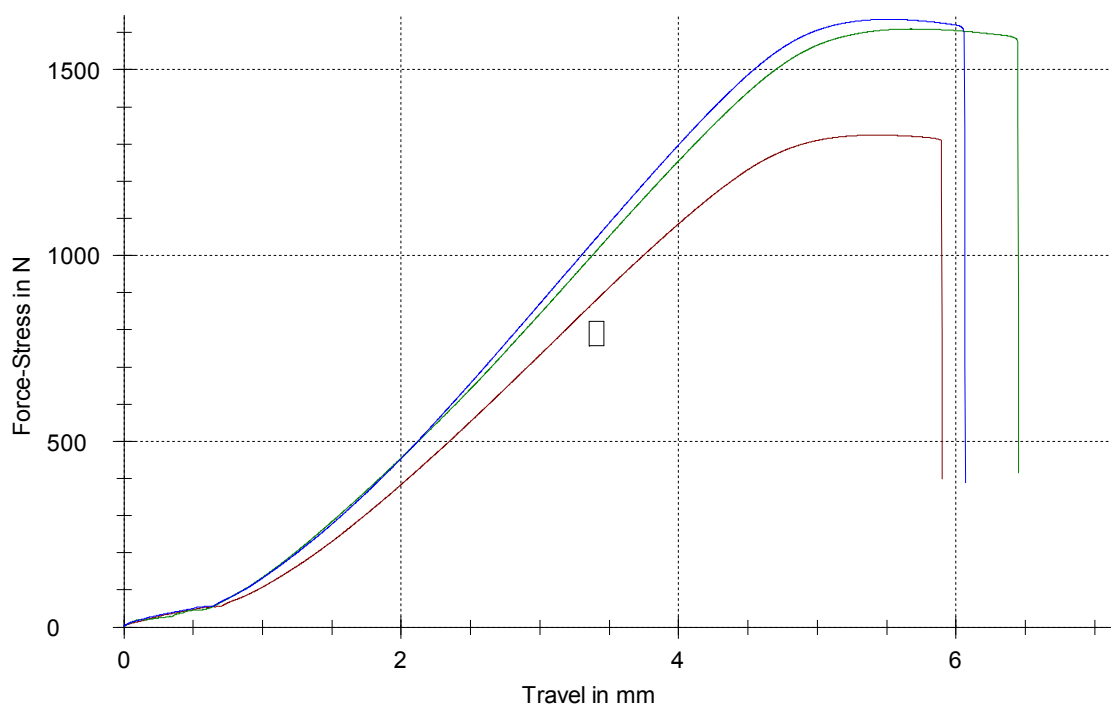
Parameter table:

Headline	: KUAT TARIK	Evaluat. method	: M (Automatic A, B or C)
Customer	: 2062/LUKKP-PLASTIK/IX/17	Specimen holders	:
Tester	: L TRIYONO	Extensometer	:
Material	: PLA	Load cell	:
Test standard	: ASTM D 638		

Results:

Legends	Nr	Fmax Lm kgf	Measurement travel end mm
 	1	135,027	5,90
 	2	164,153	6,45
 	3	166,816	6,07
	†4	108,858	4,66
	†5	106,564	4,47
	†6	111,051	4,49
	†7	143,212	5,11
	†8	123,892	5,12
	†9	123,849	5,63

Series graph:



KUAT TARIK

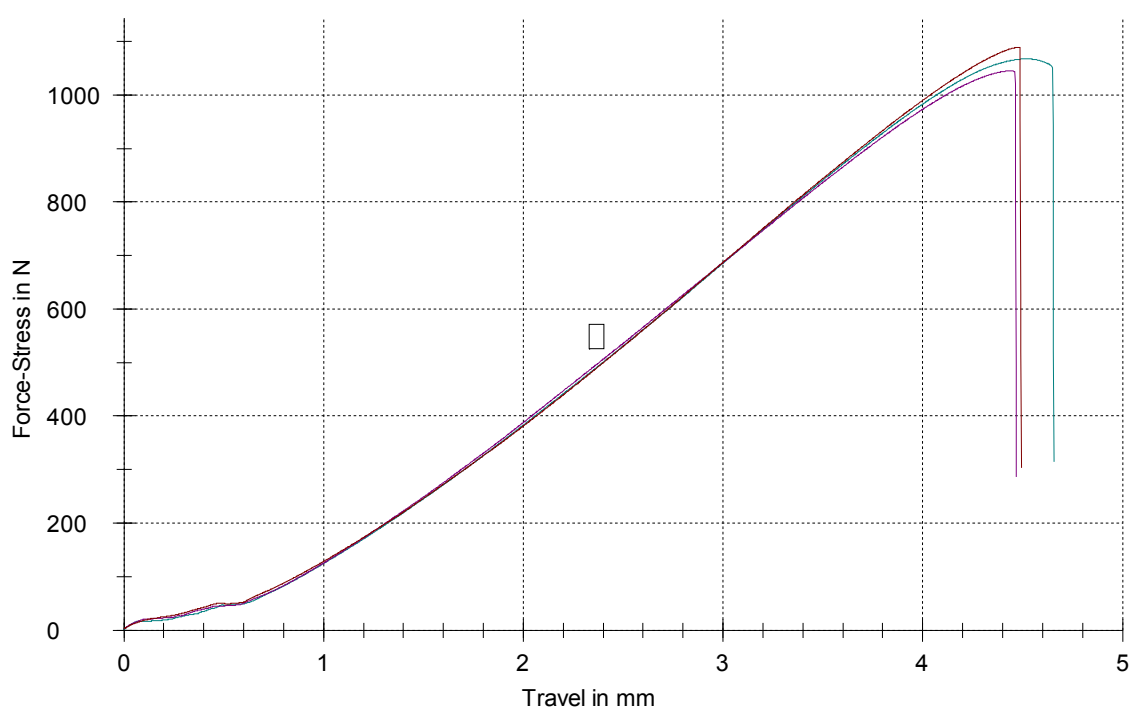
Parameter table:

Headline	: KUAT TARIK	Evaluat. method	: M (Automatic A, B or C)
Customer	: 2062/LUKKP-PLASTIK/IX/17	Specimen holders	:
Tester	: L TRIYONO	Extensometer	:
Material	: PLA	Load cell	:
Test standard	: ASTM D 638		

Results:

Legends	Nr	Fmax Lm kgf	Measurement travel end mm
	†1	135,027	5,90
	†2	164,153	6,45
	†3	166,816	6,07
	4	108,858	4,66
	5	106,564	4,47
	6	111,051	4,49
	†7	143,212	5,11
	†8	123,892	5,12
	†9	123,849	5,63

Series graph:



KUAT TARIK

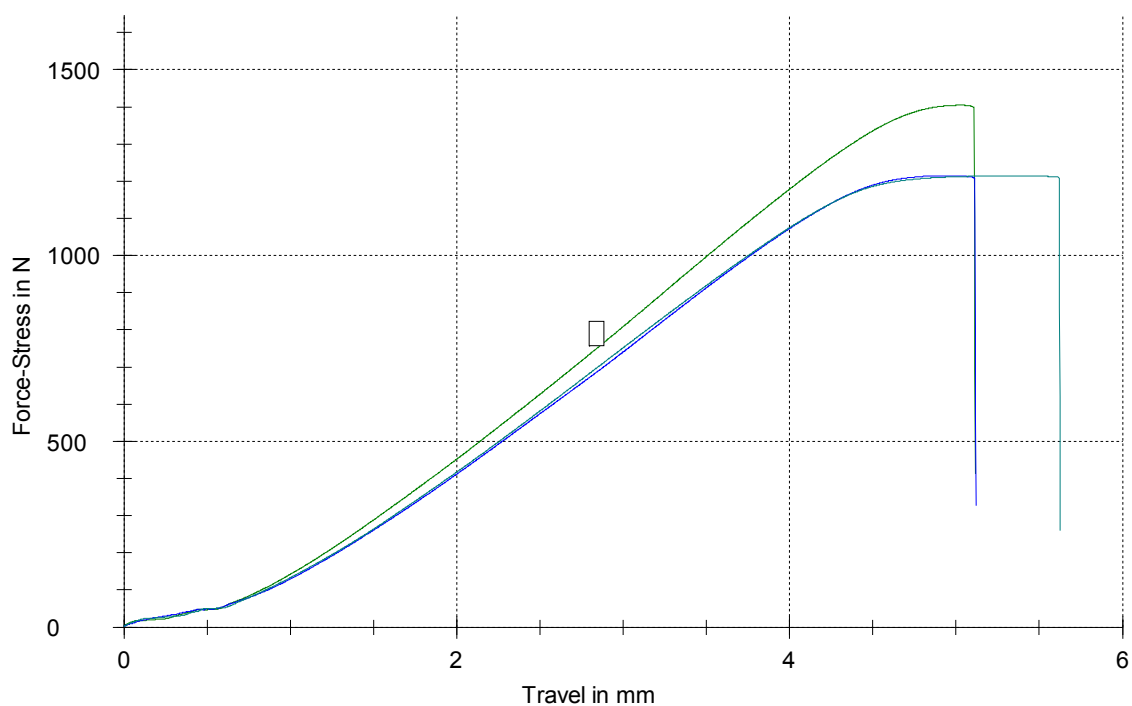
Parameter table:

Headline	: KUAT TARIK	Evaluat. method	: M (Automatic A, B or C)
Customer	: 2062/LUKKP-PLASTIK/IX/17	Specimen holders	:
Tester	: L TRIYONO	Extensometer	:
Material	: PLA	Load cell	:
Test standard	: ASTM D 638		

Results:

Legends	Nr	Fmax Lm kgf	Measurement travel end mm
	†1	135,027	5,90
	†2	164,153	6,45
	†3	166,816	6,07
	†4	108,858	4,66
	†5	106,564	4,47
	†6	111,051	4,49
	7	143,212	5,11
	8	123,892	5,12
	9	123,849	5,63

Series graph:



KUAT TARIK

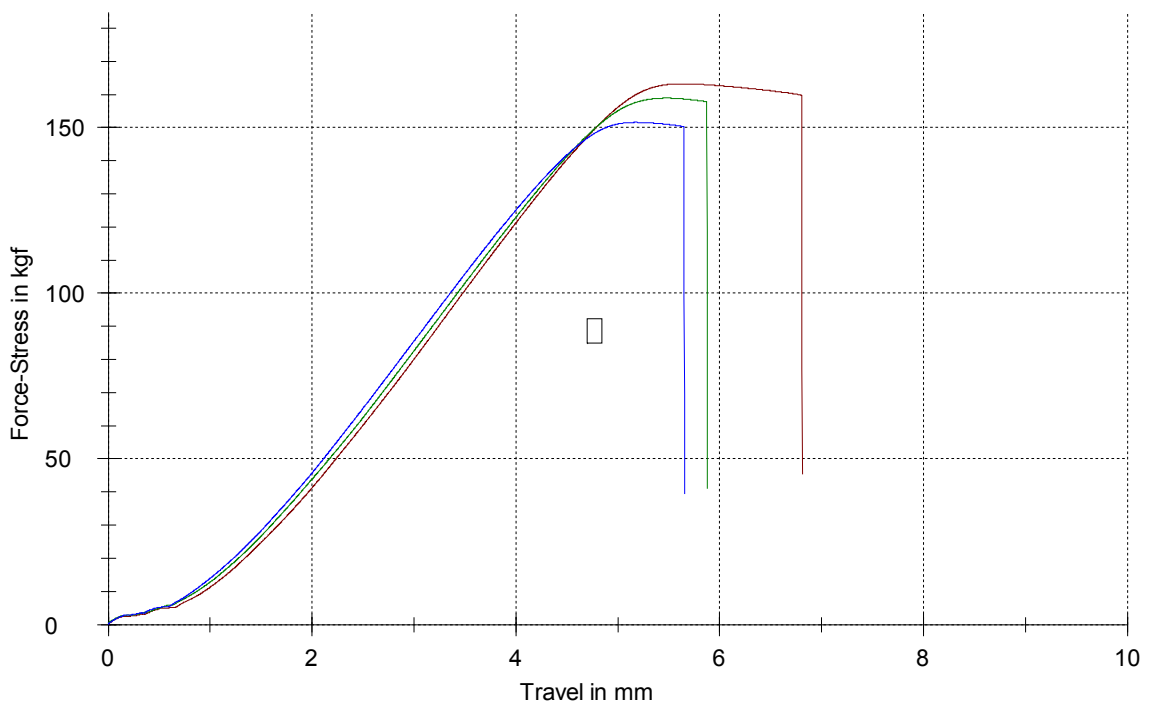
Parameter table:

Headline	: KUAT TARIK	Evaluat. method	: M (Automatic A, B or C)
Customer	: 1793/VII/17	Specimen holders	:
Tester	: APRIAL	Extensometer	:
Material	: PLA	Load cell	:
Test standard	: ASTM D638		

Results:

Legends	Nr	Fmax Lm kgf	Measurement travel end mm
	1	163,199	6,13
	2	158,880	5,88
	3	151,454	5,09

Series graph:



Statistics:

Series n = 3	Fmax Lm kgf	Measurement travel end mm
\bar{x}	157,844	5,70
s	5,941	0,54
v	3,76	9,53

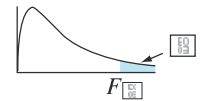


TABLE 8
Percentage points of the F distribution (df_2 between 1 and 6)

df_2	α	df_1									
		1	2	3	4	5	6	7	8	9	10
1	.25	5.83	7.50	8.20	8.58	8.82	8.98	9.10	9.19	9.26	9.32
	.10	39.86	49.50	53.59	55.83	57.24	58.20	58.91	59.44	59.86	60.19
	.05	161.4	199.5	215.7	224.6	230.2	234.0	236.8	238.9	240.5	241.9
	.025	647.8	799.5	864.2	899.6	921.8	937.1	948.2	956.7	963.3	968.6
	.01	4052	5000	5403	5625	5764	5859	5928	5981	6022	6056
2	.25	2.57	3.00	3.15	3.23	3.28	3.31	3.34	3.35	3.37	3.38
	.10	8.53	9.00	9.16	9.24	9.29	9.33	9.35	9.37	9.38	9.39
	.05	18.51	19.00	19.16	19.25	19.30	19.33	19.35	19.37	19.38	19.40
	.025	38.51	39.00	39.17	39.25	39.30	39.33	39.36	39.37	39.39	39.40
	.01	98.50	99.00	99.17	99.25	99.30	99.33	99.36	99.37	99.39	99.40
	.005	198.5	199.0	199.2	199.2	199.3	199.3	199.4	199.4	199.4	199.4
.001	998.5	999.0	999.2	999.2	999.3	999.3	999.4	999.4	999.4	999.4	
3	.25	2.02	2.28	2.36	2.39	2.41	2.42	2.43	2.44	2.44	2.44
	.10	5.54	5.46	5.39	5.34	5.31	5.28	5.27	5.25	5.24	5.23
	.05	10.13	9.55	9.28	9.12	9.01	8.94	8.89	8.85	8.81	8.79
	.025	17.44	16.04	15.44	15.10	14.88	14.73	14.62	14.54	14.47	14.42
	.01	34.12	30.82	29.46	28.71	28.24	27.91	27.67	27.49	27.35	27.23
	.005	55.55	49.80	47.47	46.19	45.39	44.84	44.43	44.13	43.88	43.69
	.001	167.0	148.5	141.1	137.1	134.6	132.8	131.6	130.6	129.9	129.2
4	.25	1.81	2.00	2.05	2.06	2.07	2.08	2.08	2.08	2.08	2.08
	.10	4.54	4.32	4.19	4.11	4.05	4.01	3.98	3.95	3.94	3.92
	.05	7.71	6.94	6.59	6.39	6.26	6.16	6.09	6.04	6.00	5.96
	.025	12.22	10.65	9.98	9.60	9.36	9.20	9.07	8.98	8.90	8.84
	.01	21.20	18.00	16.69	15.98	15.52	15.21	14.98	14.80	14.66	14.55
	.005	31.33	26.28	24.26	23.15	22.46	21.97	21.62	21.35	21.14	20.97
	.001	74.14	61.25	56.18	53.44	51.71	50.53	49.66	49.00	48.47	48.05
5	.25	1.69	1.85	1.88	1.89	1.89	1.89	1.89	1.89	1.89	1.89
	.10	4.06	3.78	3.62	3.52	3.45	3.40	3.37	3.34	3.32	3.30
	.05	6.61	5.79	5.41	5.19	5.05	4.95	4.88	4.82	4.77	4.74
	.025	10.01	8.43	7.76	7.39	7.15	6.98	6.85	6.76	6.68	6.62
	.01	16.26	13.27	12.06	11.39	10.97	10.67	10.46	10.29	10.16	10.05
	.005	22.78	18.31	16.53	15.56	14.94	14.51	14.20	13.96	13.77	13.62
	.001	47.18	37.12	33.20	31.09	29.75	28.83	28.16	27.65	27.24	26.92
6	.25	1.62	1.76	1.78	1.79	1.79	1.78	1.78	1.78	1.77	1.77
	.10	3.78	3.46	3.29	3.18	3.11	3.05	3.01	2.98	2.96	2.94
	.05	5.99	5.14	4.76	4.53	4.39	4.28	4.21	4.15	4.10	4.06
	.025	8.81	7.26	6.60	6.23	5.99	5.82	5.70	5.60	5.52	5.46
	.01	13.75	10.92	9.78	9.15	8.75	8.47	8.26	8.10	7.98	7.87
	.005	18.63	14.54	12.92	12.03	11.46	11.07	10.79	10.57	10.39	10.25
	.001	35.51	27.00	23.70	21.92	20.80	20.03	19.46	19.03	18.69	18.41

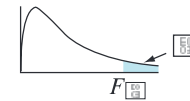


TABLE 8
Percentage points of the F distribution (df_2 between 7 and 12)

df_2	α	df_1									
		1	2	3	4	5	6	7	8	9	10
7	.25	1.57	1.70	1.72	1.72	1.71	1.71	1.70	1.70	1.69	1.69
	.10	3.59	3.26	3.07	2.96	2.88	2.83	2.78	2.75	2.72	2.70
	.05	5.59	4.74	4.35	4.12	3.97	3.87	3.79	3.73	3.68	3.64
	.025	8.07	6.54	5.89	5.52	5.29	5.12	4.99	4.90	4.82	4.76
	.01	12.25	9.55	8.45	7.85	7.46	7.19	6.99	6.84	6.72	6.62
	.005	16.24	12.40	10.88	10.05	9.52	9.16	8.89	8.68	8.51	8.38
	.001	29.25	21.69	18.77	17.20	16.21	15.52	15.02	14.63	14.33	14.08
8	.25	1.54	1.66	1.67	1.66	1.66	1.65	1.64	1.64	1.63	1.63
	.10	3.46	3.11	2.92	2.81	2.73	2.67	2.62	2.59	2.56	2.54
	.05	5.32	4.46	4.07	3.84	3.69	3.58	3.50	3.44	3.39	3.35
	.025	7.57	6.06	5.42	5.05	4.82	4.65	4.53	4.43	4.36	4.30
	.01	11.26	8.65	7.59	7.01	6.63	6.37	6.18	6.03	5.91	5.81
	.005	14.69	11.04	9.60	8.81	8.30	7.95	7.69	7.50	7.34	7.21
	.001	25.41	18.49	15.83	14.39	13.48	12.86	12.40	12.05	11.77	11.54
9	.25	1.51	1.62	1.63	1.63	1.62	1.61	1.60	1.60	1.59	1.59
	.10	3.36	3.01	2.81	2.69	2.61	2.55	2.51	2.47	2.44	2.42
	.05	5.12	4.26	3.86	3.63	3.48	3.37	3.29	3.23	3.18	3.14
	.025	7.21	5.71	5.08	4.72	4.48	4.32	4.20	4.10	4.03	3.96
	.01	10.56	8.02	6.99	6.42	6.06	5.80	5.61	5.47	5.35	5.26
	.005	13.61	10.11	8.72	7.96	7.47	7.13	6.88	6.69	6.54	6.42
	.001	22.86	16.39	13.90	12.56	11.71	11.13	10.70	10.37	10.11	9.89
10	.25	1.49	1.60	1.60	1.59	1.59	1.58	1.57	1.56	1.56	1.55
	.10	3.29	2.92	2.73	2.61	2.52	2.46	2.41	2.38	2.35	2.32
	.05	4.96	4.10	3.71	3.48	3.33	3.22	3.14	3.07	3.02	2.98
	.025	6.94	5.46	4.83	4.47	4.24	4.07	3.95	3.85	3.78	3.72
	.01	10.04	7.56	6.55	5.99	5.64	5.39	5.20	5.06	4.94	4.85
	.005	12.83	9.43	8.08	7.34	6.87	6.54	6.30	6.12	5.97	5.85
	.001	21.04	14.91	12.55	11.28	10.48	9.93	9.52	9.20	8.96	8.75
11	.25	1.47	1.58	1.58	1.57	1.56	1.55	1.54	1.53	1.53	1.52
	.10	3.23	2.86	2.66	2.54	2.45	2.39	2.34	2.30	2.27	2.25
	.05	4.84	3.98	3.59	3.36	3.20	3.09	3.01	2.95	2.90	2.85
	.025	6.72	5.26	4.63	4.28	4.04	3.88	3.76	3.66	3.59	3.53
	.01	9.65	7.21	6.22	5.67	5.32	5.07	4.89	4.74	4.63	4.54
	.005	12.23	8.91	7.60	6.88	6.42	6.10	5.86	5.68	5.54	5.42
	.001	19.69	13.81	11.56	10.35	9.58	9.05	8.66	8.35	8.12	7.92
12	.25	1.46	1.56	1.56	1.55	1.54	1.53	1.52	1.51	1.51	1.50
	.10	3.18	2.81	2.61	2.48	2.39	2.33	2.28	2.24	2.21	2.19
	.05	4.75	3.89	3.49	3.26	3.11	3.00	2.91	2.85	2.80	2.75
	.025	6.55	5.10	4.47	4.12	3.89	3.73	3.61	3.51	3.44	3.37
	.01	9.33	6.93	5.95	5.41	5.06	4.82	4.64	4.50	4.39	4.30
	.005	11.75	8.51	7.23	6.52	6.07	5.76	5.52	5.35	5.20	5.09
	.001	18.64	12.97	10.80	9.63	8.89	8.38	8.00	7.71	7.48	7.29

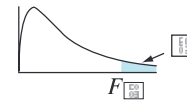


TABLE 8
Percentage points of the F distribution (df_2 between 13 and 18)

df_2	α	df_1									
		1	2	3	4	5	6	7	8	9	10
13	.25	1.45	1.55	1.55	1.53	1.52	1.51	1.50	1.49	1.49	1.48
	.10	3.14	2.76	2.56	2.43	2.35	2.28	2.23	2.20	2.16	2.14
	.05	4.67	3.81	3.41	3.18	3.03	2.92	2.83	2.77	2.71	2.67
	.025	6.41	4.97	4.35	4.00	3.77	3.60	3.48	3.39	3.31	3.25
	.01	9.07	6.70	5.74	5.21	4.86	4.62	4.44	4.30	4.19	4.10
	.005	11.37	8.19	6.93	6.23	5.79	5.48	5.25	5.08	4.94	4.82
	.001	17.82	12.31	10.21	9.07	8.35	7.86	7.49	7.21	6.98	6.80
14	.25	1.44	1.53	1.53	1.52	1.51	1.50	1.49	1.48	1.47	1.46
	.10	3.10	2.73	2.52	2.39	2.31	2.24	2.19	2.15	2.12	2.10
	.05	4.60	3.74	3.34	3.11	2.96	2.85	2.76	2.70	2.65	2.60
	.025	6.30	4.86	4.24	3.89	3.66	3.50	3.38	3.29	3.21	3.15
	.01	8.86	6.51	5.56	5.04	4.69	4.46	4.28	4.14	4.03	3.94
	.005	11.06	7.92	6.68	6.00	5.56	5.26	5.03	4.86	4.72	4.60
	.001	17.14	11.78	9.73	8.62	7.92	7.44	7.08	6.80	6.58	6.40
15	.25	1.43	1.52	1.52	1.51	1.49	1.48	1.47	1.46	1.46	1.45
	.10	3.07	2.70	2.49	2.36	2.27	2.21	2.16	2.12	2.09	2.06
	.05	4.54	3.68	3.29	3.06	2.90	2.79	2.71	2.64	2.59	2.54
	.025	6.20	4.77	4.15	3.80	3.58	3.41	3.29	3.20	3.12	3.06
	.01	8.68	6.36	5.42	4.89	4.56	4.32	4.14	4.00	3.89	3.80
	.005	10.80	7.70	6.48	5.80	5.37	5.07	4.85	4.67	4.54	4.42
	.001	16.59	11.34	9.34	8.25	7.57	7.09	6.74	6.47	6.26	6.08
16	.25	1.42	1.51	1.51	1.50	1.48	1.47	1.46	1.45	1.44	1.44
	.10	3.05	2.67	2.46	2.33	2.24	2.18	2.13	2.09	2.06	2.03
	.05	4.49	3.63	3.24	3.01	2.85	2.74	2.66	2.59	2.54	2.49
	.025	6.12	4.69	4.08	3.73	3.50	3.34	3.22	3.12	3.05	2.99
	.01	8.53	6.23	5.29	4.77	4.44	4.20	4.03	3.89	3.78	3.69
	.005	10.58	7.51	6.30	5.64	5.21	4.91	4.69	4.52	4.38	4.27
	.001	16.12	10.97	9.01	7.94	7.27	6.80	6.46	6.19	5.98	5.81
17	.25	1.42	1.51	1.50	1.49	1.47	1.46	1.45	1.44	1.43	1.43
	.10	3.03	2.64	2.44	2.31	2.22	2.15	2.10	2.06	2.03	2.00
	.05	4.45	3.59	3.20	2.96	2.81	2.70	2.61	2.55	2.49	2.45
	.025	6.04	4.62	4.01	3.66	3.44	3.28	3.16	3.06	2.98	2.92
	.01	8.40	6.11	5.18	4.67	4.34	4.10	3.93	3.79	3.68	3.59
	.005	10.38	7.35	6.16	5.50	5.07	4.78	4.56	4.39	4.25	4.14
	.001	15.72	10.66	8.73	7.68	7.02	6.56	6.22	5.96	5.75	5.58
18	.25	1.41	1.50	1.49	1.48	1.46	1.45	1.44	1.43	1.42	1.42
	.10	3.01	2.62	2.42	2.29	2.20	2.13	2.08	2.04	2.00	1.98
	.05	4.41	3.55	3.16	2.93	2.77	2.66	2.58	2.51	2.46	2.41
	.025	5.98	4.56	3.95	3.61	3.38	3.22	3.10	3.01	2.93	2.87
	.01	8.29	6.01	5.09	4.58	4.25	4.01	3.84	3.71	3.60	3.51
	.005	10.22	7.21	6.03	5.37	4.96	4.66	4.44	4.28	4.14	4.03
	.001	15.38	10.39	8.49	7.46	6.81	6.35	6.02	5.76	5.56	5.39

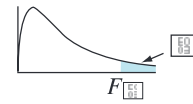


TABLE 8
Percentage points of the F distribution (df_2 between 19 and 24)

df_2	α	df_1									
		1	2	3	4	5	6	7	8	9	10
19	.25	1.41	1.49	1.49	1.47	1.46	1.44	1.43	1.42	1.41	1.41
	.10	2.99	2.61	2.40	2.27	2.18	2.11	2.06	2.02	1.98	1.96
	.05	4.38	3.52	3.13	2.90	2.74	2.63	2.54	2.48	2.42	2.38
	.025	5.92	4.51	3.90	3.56	3.33	3.17	3.05	2.96	2.88	2.82
	.01	8.18	5.93	5.01	4.50	4.17	3.94	3.77	3.63	3.52	3.43
	.005	10.07	7.09	5.92	5.27	4.85	4.56	4.34	4.18	4.04	3.93
	.001	15.08	10.16	8.28	7.27	6.62	6.18	5.85	5.59	5.39	5.22
20	.25	1.40	1.49	1.48	1.47	1.45	1.44	1.43	1.42	1.41	1.40
	.10	2.97	2.59	2.38	2.25	2.16	2.09	2.04	2.00	1.96	1.94
	.05	4.35	3.49	3.10	2.87	2.71	2.60	2.51	2.45	2.39	2.35
	.025	5.87	4.46	3.86	3.51	3.29	3.13	3.01	2.91	2.84	2.77
	.01	8.10	5.85	4.94	4.43	4.10	3.87	3.70	3.56	3.46	3.37
	.005	9.94	6.99	5.82	5.17	4.76	4.47	4.26	4.09	3.96	3.85
	.001	14.82	9.95	8.10	7.10	6.46	6.02	5.69	5.44	5.24	5.08
21	.25	1.40	1.48	1.48	1.46	1.44	1.43	1.42	1.41	1.40	1.39
	.10	2.96	2.57	2.36	2.23	2.14	2.08	2.02	1.98	1.95	1.92
	.05	4.32	3.47	3.07	2.84	2.68	2.57	2.49	2.42	2.37	2.32
	.025	5.83	4.42	3.82	3.48	3.25	3.09	2.97	2.87	2.80	2.73
	.01	8.02	5.78	4.87	4.37	4.04	3.81	3.64	3.51	3.40	3.31
	.005	9.83	6.89	5.73	5.09	4.68	4.39	4.18	4.01	3.88	3.77
	.001	14.59	9.77	7.94	6.95	6.32	5.88	5.56	5.31	5.11	4.95
22	.25	1.40	1.48	1.47	1.45	1.44	1.42	1.41	1.40	1.39	1.39
	.10	2.95	2.56	2.35	2.22	2.13	2.06	2.01	1.97	1.93	1.90
	.05	4.30	3.44	3.05	2.82	2.66	2.55	2.46	2.40	2.34	2.30
	.025	5.79	4.38	3.78	3.44	3.22	3.05	2.93	2.84	2.76	2.70
	.01	7.95	5.72	4.82	4.31	3.99	3.76	3.59	3.45	3.35	3.26
	.005	9.73	6.81	5.65	5.02	4.61	4.32	4.11	3.94	3.81	3.70
	.001	14.38	9.61	7.80	6.81	6.19	5.76	5.44	5.19	4.99	4.83
23	.25	1.39	1.47	1.47	1.45	1.43	1.42	1.41	1.40	1.39	1.38
	.10	2.94	2.55	2.34	2.21	2.11	2.05	1.99	1.95	1.92	1.89
	.05	4.28	3.42	3.03	2.80	2.64	2.53	2.44	2.37	2.32	2.27
	.025	5.75	4.35	3.75	3.41	3.18	3.02	2.90	2.81	2.73	2.67
	.01	7.88	5.66	4.76	4.26	3.94	3.71	3.54	3.41	3.30	3.21
	.005	9.63	6.73	5.58	4.95	4.54	4.26	4.05	3.88	3.75	3.64
	.001	14.20	9.47	7.67	6.70	6.08	5.65	5.33	5.09	4.89	4.73
24	.25	1.39	1.47	1.46	1.44	1.43	1.41	1.40	1.39	1.38	1.38
	.10	2.93	2.54	2.33	2.19	2.10	2.04	1.98	1.94	1.91	1.88
	.05	4.26	3.40	3.01	2.78	2.62	2.51	2.42	2.36	2.30	2.25
	.025	5.72	4.32	3.72	3.38	3.15	2.99	2.87	2.78	2.70	2.64
	.01	7.82	5.61	4.72	4.22	3.90	3.67	3.50	3.36	3.26	3.17
	.005	9.55	6.66	5.52	4.89	4.49	4.20	3.99	3.83	3.69	3.59
	.001	14.03	9.34	7.55	6.59	5.98	5.55	5.23	4.99	4.80	4.64

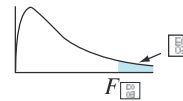


TABLE 8
Percentage points of the F distribution (df_2 between 25 and 30)

df_2	α	df_1									
		1	2	3	4	5	6	7	8	9	10
25	.25	1.39	1.47	1.46	1.44	1.42	1.41	1.40	1.39	1.38	1.37
	.10	2.92	2.53	2.32	2.18	2.09	2.02	1.97	1.93	1.89	1.87
	.05	4.24	3.39	2.99	2.76	2.60	2.49	2.40	2.34	2.28	2.24
	.025	5.69	4.29	3.69	3.35	3.13	2.97	2.85	2.75	2.68	2.61
	.01	7.77	5.57	4.68	4.18	3.85	3.63	3.46	3.32	3.22	3.13
	.005	9.48	6.60	5.46	4.84	4.43	4.15	3.94	3.78	3.64	3.54
	.001	13.88	9.22	7.45	6.49	5.89	5.46	5.15	4.91	4.71	4.56
26	.25	1.38	1.46	1.45	1.44	1.42	1.41	1.39	1.38	1.37	1.37
	.10	2.91	2.52	2.31	2.17	2.08	2.01	1.96	1.92	1.88	1.86
	.05	4.23	3.37	2.98	2.74	2.59	2.47	2.39	2.32	2.27	2.22
	.025	5.66	4.27	3.67	3.33	3.10	2.94	2.82	2.73	2.65	2.59
	.01	7.72	5.53	4.64	4.14	3.82	3.59	3.42	3.29	3.18	3.09
	.005	9.41	6.54	5.41	4.79	4.38	4.10	3.89	3.73	3.60	3.49
	.001	13.74	9.12	7.36	6.41	5.80	5.38	5.07	4.83	4.64	4.48
27	.25	1.38	1.46	1.45	1.43	1.42	1.40	1.39	1.38	1.37	1.36
	.10	2.90	2.51	2.30	2.17	2.07	2.00	1.95	1.91	1.87	1.85
	.05	4.21	3.35	2.96	2.73	2.57	2.46	2.37	2.31	2.25	2.20
	.025	5.63	4.24	3.65	3.31	3.08	2.92	2.80	2.71	2.63	2.57
	.01	7.68	5.49	4.60	4.11	3.78	3.56	3.39	3.26	3.15	3.06
	.005	9.34	6.49	5.36	4.74	4.34	4.06	3.85	3.69	3.56	3.45
	.001	13.61	9.02	7.27	6.33	5.73	5.31	5.00	4.76	4.57	4.41
28	.25	1.38	1.46	1.45	1.43	1.41	1.40	1.39	1.38	1.37	1.36
	.10	2.89	2.50	2.29	2.16	2.06	2.00	1.94	1.90	1.87	1.84
	.05	4.20	3.34	2.95	2.71	2.56	2.45	2.36	2.29	2.24	2.19
	.025	5.61	4.22	3.63	3.29	3.06	2.90	2.78	2.69	2.61	2.55
	.01	7.64	5.45	4.57	4.07	3.75	3.53	3.36	3.23	3.12	3.03
	.005	9.28	6.44	5.32	4.70	4.30	4.02	3.81	3.65	3.52	3.41
	.001	13.50	8.93	7.19	6.25	5.66	5.24	4.93	4.69	4.50	4.35
29	.25	1.38	1.45	1.45	1.43	1.41	1.40	1.38	1.37	1.36	1.35
	.10	2.89	2.50	2.28	2.15	2.06	1.99	1.93	1.89	1.86	1.83
	.05	4.18	3.33	2.93	2.70	2.55	2.43	2.35	2.28	2.22	2.18
	.025	5.59	4.20	3.61	3.27	3.04	2.88	2.76	2.67	2.59	2.53
	.01	7.60	5.42	4.54	4.04	3.73	3.50	3.33	3.20	3.09	3.00
	.005	9.23	6.40	5.28	4.66	4.26	3.98	3.77	3.61	3.48	3.38
	.001	13.39	8.85	7.12	6.19	5.59	5.18	4.87	4.64	4.45	4.29
30	.25	1.38	1.45	1.44	1.42	1.41	1.39	1.38	1.37	1.36	1.35
	.10	2.88	2.49	2.28	2.14	2.05	1.98	1.93	1.88	1.85	1.82
	.05	4.17	3.32	2.92	2.69	2.53	2.42	2.33	2.27	2.21	2.16
	.025	5.57	4.18	3.59	3.25	3.03	2.87	2.75	2.65	2.57	2.51
	.01	7.56	5.39	4.51	4.02	3.70	3.47	3.30	3.17	3.07	2.98
	.005	9.18	6.35	5.24	4.62	4.23	3.95	3.74	3.58	3.45	3.34
	.001	13.29	8.77	7.05	6.12	5.53	5.12	4.82	4.58	4.39	4.24

Source: Computed by P. J. Hildebrand.