

# LAMPIRAN

## Analisa Perhitungan

### 1. Analisa Perhitungan *Timer* pada Lampu *UV*

#### a. Rata-rata waktu pada lampu *UV*

$$\bar{X} = \frac{11.975 \text{ detik}}{20}$$

$$\bar{X} = 598.75 \text{ detik}$$

#### b. Simpangan

Dirumuskan sebagai berikut:

$$\text{Simpangan} = Y - \bar{X}$$

$$\text{Simpangan} = 600 - 598.75$$

$$\text{Simpangan} = 1.25$$

#### c. *Error* (%)

Dirumuskan sebagai berikut:

$$\text{Error}\% = \left( \frac{\text{Data Setting} - \text{Rerata}}{\text{Data Setting}} \right) \times 100\%$$

$$\text{Error}\% = \left( \frac{600 - 598,75}{600} \right) \times 100\%$$

$$\text{Error}\% = 0.0625 \%$$

#### d. Standar Deviasi

Dirumuskan sebagai berikut:

$$\text{SD} = \sqrt{\frac{\sum_{i=1}^n (X_i - \bar{X})^2}{(n - 1)}}$$

$$SD = \sqrt{\frac{(599-598.75)^2+(599-598.75)^2+(599-598.75)^2+(598-598.75)^2+(599-598.75)^2+(599-598.75)^2+(598-598.75)^2+(599-598.75)^2+(599-598.75)^2+(598-598.75)^2+(599-598.75)^2+(599-598.75)^2+(598-598.75)^2+(599-598.75)^2+(599-598.75)^2+(598-598.75)^2+(599-598.75)^2+(599-598.75)^2+(598-598.75)^2+(599-598.75)^2}{(20-1)}}$$

$$SD = \sqrt{\frac{(0.25)^2+(0.25)^2+(0.25)^2+(-0.75)^2+(0.25)^2+(-0.75)^2+(0.25)^2+(0.25)^2+(-0.75)^2+(0.25)^2+(0.25)^2+(0.25)^2+(0.25)^2+(0.25)^2+(-0.75)^2+(-0.75)^2+(0.25)^2+(0.25)^2+(0.25)^2}{(19)}}$$

$$SD = \sqrt{\frac{0.06+0.06+0.06+0.56+0.06+0.56+0.06+0.06+0.56+0.06+0.06+0.06+0.56+0.56+0.06+0.06+0.06}{(19)}}$$

$$SD = \sqrt{\frac{3.75}{19}}$$

$$SD = \sqrt{0.22}$$

$$SD = 0.44$$

e. Ketidakpastian (Ua)

Dirumuskan sebagai berikut:

$$Ua = \frac{stdv}{\sqrt{n}}$$

$$Ua = \frac{0.44}{\sqrt{20}}$$

$$Ua = 0.1$$

Nilai ketidakpastian yang didapat adalah sebesar 0.1

2. Analisa Perhitungan Jumlah Koloni Bakteri

Rata-rata Jumlah Koloni Bakteri pada Sikat Gigi adalah:

- a. Jumlah rata-rata koloni bakteri sebelum penyeterilan

$$\bar{X} = \frac{17.640 \text{ koloni}}{20}$$

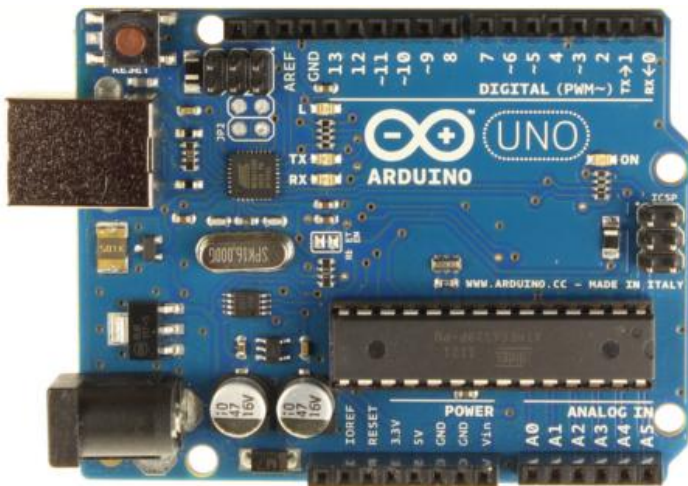
$$\bar{X} = 882 \text{ Koloni Bakteri}$$

- b. Jumlah rata-rata koloni bakteri setelah penyeterilan

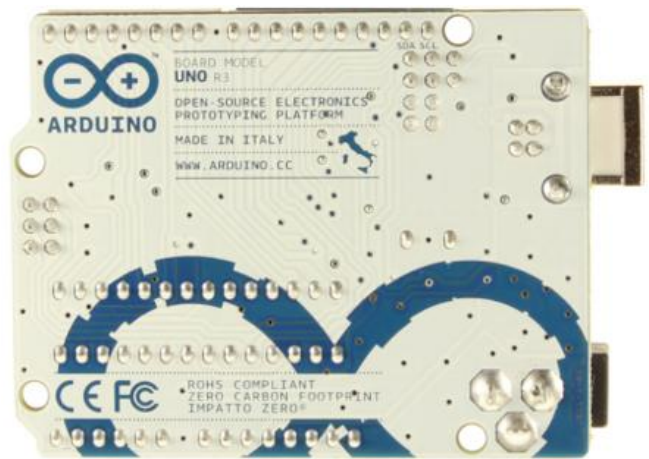
$$\bar{X} = \frac{140 \text{ koloni}}{20}$$

$$\bar{X} = 7 \text{ Koloni Bakteri}$$

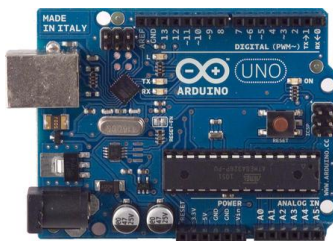
# Arduino Uno



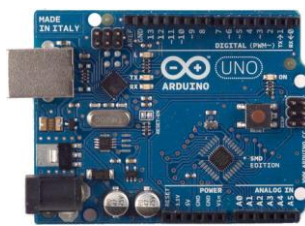
Arduino Uno R3 Front



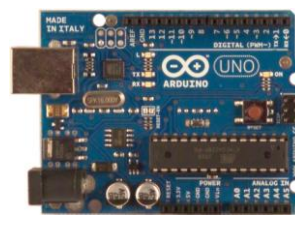
Arduino Uno R3 Back



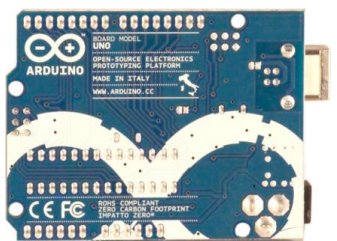
Arduino Uno R2 Front



Arduino Uno SMD



Arduino Uno Front



Arduino Uno Back

## Overview

The Arduino Uno is a microcontroller board based on the ATmega328 ([datasheet](#)). It has 14 digital input/output pins (of which 6 can be used as PWM outputs), 6 analog inputs, a 16 MHz ceramic resonator, a USB connection, a power jack, an ICSP header, and a reset button. It contains everything needed to support the microcontroller; simply connect it to a computer with a USB cable or power it with a AC-to-DC adapter or battery to get started.

The Uno differs from all preceding boards in that it does not use the FTDI USB-to-serial driver chip. Instead, it features the Atmega16U2 (Atmega8U2 up to version R2) programmed as a USB-to-serial converter.

[Revision 2](#) of the Uno board has a resistor pulling the 8U2 HWB line to ground, making it easier to put into [DFU mode](#).

[Revision 3](#) of the board has the following new features:

- 1.0 pinout: added SDA and SCL pins that are near to the AREF pin and two other new pins placed near to the RESET pin, the IOREF that allow the shields to adapt to the voltage provided from the board. In future, shields will be compatible both with the board that use the AVR, which operate with 5V and with the Arduino Due that operate with 3.3V. The second one is a not connected pin, that is reserved for future purposes.
- Stronger RESET circuit.
- Atmega 16U2 replace the 8U2.

"Uno" means one in Italian and is named to mark the upcoming release of Arduino 1.0. The Uno and version 1.0 will be the reference versions of Arduino, moving forward. The Uno is the latest in a series of USB Arduino boards, and the reference model for the Arduino platform; for a comparison with previous versions, see the [index of Arduino boards](#).

## Summary

Microcontroller	ATmega328
Operating Voltage	5V
Input Voltage (recommended)	7-12V

Input Voltage (limits)	6-20V
Digital I/O Pins	14 (of which 6 provide PWM output)
Analog Input Pins	6
DC Current per I/O Pin	40 mA
DC Current for 3.3V Pin	50 mA
Flash Memory	32 KB (ATmega328) of which 0.5 KB used by bootloader
SRAM	2 KB (ATmega328)
EEPROM	1 KB (ATmega328)
Clock Speed	16 MHz

## Schematic & Reference Design

EAGLE files: [arduino-uno-Rev3-reference-design.zip](#) (NOTE: works with Eagle 6.0 and newer)

Schematic: [arduino-uno-Rev3-schematic.pdf](#)

**Note:** The Arduino reference design can use an Atmega8, 168, or 328, Current models use an ATmega328, but an Atmega8 is shown in the schematic for reference. The pin configuration is identical on all three processors.

## Power

The Arduino Uno can be powered via the USB connection or with an external power supply. The power source is selected automatically.

External (non-USB) power can come either from an AC-to-DC adapter (wall-wart) or battery. The adapter can be connected by plugging a 2.1mm center-positive plug into the board's power jack. Leads from a battery can be inserted in the Gnd and Vin pin headers of the POWER connector.

The board can operate on an external supply of 6 to 20 volts. If supplied with less than 7V, however, the 5V pin may supply less than five volts and the board may be unstable. If using more than 12V, the voltage regulator may overheat and damage the board. The recommended range is 7 to 12 volts.

The power pins are as follows:

- **VIN.** The input voltage to the Arduino board when it's using an external power source (as opposed to 5 volts from the USB connection or other regulated power source). You can supply voltage through this pin, or, if supplying voltage via the power jack, access it through this pin.
- **5V.** This pin outputs a regulated 5V from the regulator on the board. The board can be supplied with power either from the DC power jack (7 - 12V), the USB connector (5V), or the VIN pin of the board (7-12V). Supplying voltage via the 5V or 3.3V pins bypasses the regulator, and can damage your board. We don't advise it.
- **3V3.** A 3.3 volt supply generated by the on-board regulator. Maximum current draw is 50 mA.
- **GND.** Ground pins.

## Memory

The ATmega328 has 32 KB (with 0.5 KB used for the bootloader). It also has 2 KB of SRAM and 1 KB of EEPROM (which can be read and written with the [EEPROM library](#)).

## Input and Output

Each of the 14 digital pins on the Uno can be used as an input or output, using [pinMode\(\)](#), [digitalWrite\(\)](#), and [digitalRead\(\)](#) functions. They operate at 5 volts. Each pin can provide or receive a maximum of 40 mA and has an internal pull-up resistor (disconnected by default) of 20-50 kOhms. In addition, some pins have specialized functions:

- **Serial: 0 (RX) and 1 (TX).** Used to receive (RX) and transmit (TX) TTL serial data. These pins are connected to the corresponding pins of the ATmega8U2 USB-to-TTL Serial chip.
- **External Interrupts: 2 and 3.** These pins can be configured to trigger an interrupt on a low value, a rising or falling edge, or a change in value. See the [attachInterrupt\(\)](#) function for details.
- **PWM: 3, 5, 6, 9, 10, and 11.** Provide 8-bit PWM output with the [analogWrite\(\)](#) function.

- **SPI: 10 (SS), 11 (MOSI), 12 (MISO), 13 (SCK).** These pins support SPI communication using the [SPI library](#).
- **LED: 13.** There is a built-in LED connected to digital pin 13. When the pin is HIGH value, the LED is on, when the pin is LOW, it's off.

The Uno has 6 analog inputs, labeled A0 through A5, each of which provide 10 bits of resolution (i.e. 1024 different values). By default they measure from ground to 5 volts, though it is possible to change the upper end of their range using the AREF pin and the [analogReference\(\)](#) function. Additionally, some pins have specialized functionality:

- **TWI: A4 or SDA pin and A5 or SCL pin.** Support TWI communication using the [Wire library](#).

There are a couple of other pins on the board:

- **AREF.** Reference voltage for the analog inputs. Used with [analogReference\(\)](#).
- **Reset.** Bring this line LOW to reset the microcontroller. Typically used to add a reset button to shields which block the one on the board.

See also the [mapping between Arduino pins and ATmega328 ports](#). The mapping for the Atmega8, 168, and 328 is identical.

## Communication

The Arduino Uno has a number of facilities for communicating with a computer, another Arduino, or other microcontrollers. The ATmega328 provides UART TTL (5V) serial communication, which is available on digital pins 0 (RX) and 1 (TX). An ATmega16U2 on the board channels this serial communication over USB and appears as a virtual com port to software on the computer. The '16U2 firmware uses the standard USB COM drivers, and no external driver is needed. However, [on Windows, a .inf file is required](#). The Arduino software includes a serial monitor which allows simple textual data to be sent to and from the Arduino board. The RX and TX LEDs on the board will flash when data is being transmitted via the USB-to-serial chip and USB connection to the computer (but not for serial communication on pins 0 and 1).

A [SoftwareSerial library](#) allows for serial communication on any of the Uno's digital pins.

The ATmega328 also supports I2C (TWI) and SPI communication. The Arduino software includes a Wire library to simplify use of the I2C bus; see the [documentation](#) for details. For SPI communication, use the [SPI library](#).

## Programming

The Arduino Uno can be programmed with the Arduino software ([download](#)). Select "Arduino Uno" from the **Tools > Board** menu (according to the microcontroller on your board). For details, see the [reference](#) and [tutorials](#).

The ATmega328 on the Arduino Uno comes preburned with a [bootloader](#) that allows you to upload new code to it without the use of an external hardware programmer. It communicates using the original STK500 protocol ([reference](#), [C header files](#)).

You can also bypass the bootloader and program the microcontroller through the ICSP (In-Circuit Serial Programming) header; see [these instructions](#) for details.

The ATmega16U2 (or 8U2 in the rev1 and rev2 boards) firmware source code is available. The ATmega16U2/8U2 is loaded with a DFU bootloader, which can be activated by:

- On Rev1 boards: connecting the solder jumper on the back of the board (near the map of Italy) and then resetting the 8U2.
- On Rev2 or later boards: there is a resistor that pulling the 8U2/16U2 HWB line to ground, making it easier to put into DFU mode.

You can then use [Atmel's FLIP software](#) (Windows) or the [DFU programmer](#) (Mac OS X and Linux) to load a new firmware. Or you can use the ISP header with an external programmer (overwriting the DFU bootloader). See [this user-contributed tutorial](#) for more information.

## Automatic (Software) Reset

Rather than requiring a physical press of the reset button before an upload, the Arduino Uno is designed in a way that allows it to be reset by software running on a connected computer. One of the hardware flow control lines (DTR) of the ATmega8U2/16U2 is connected to the reset line of the ATmega328 via a 100 nanofarad capacitor. When this line is asserted (taken low), the reset line drops long enough to reset the chip. The Arduino software uses this capability to allow you to upload code by simply pressing the upload button in the Arduino environment. This means that the bootloader can have a shorter timeout, as the lowering of DTR can be well-coordinated with the start of the upload. This setup has other implications. When the Uno is connected to either a computer running Mac OS X or Linux, it resets each time a connection is made to it from software (via USB). For the following half-second or so, the bootloader is running on the Uno. While it is programmed to ignore malformed data (i.e. anything besides an upload of new code), it will intercept the first few bytes of data sent to the board after a connection is opened. If a sketch running on the board receives one-time configuration or other data when it first starts, make sure that the software with which it communicates waits a second after opening the connection and before sending this data.

The Uno contains a trace that can be cut to disable the auto-reset. The pads on either side of the trace can be soldered together to re-enable it. It's labeled "RESET-EN". You may also be able to disable the auto-reset by connecting a 110 ohm resistor from 5V to the reset line; see [this forum thread](#) for details.

## **USB Overcurrent Protection**

The Arduino Uno has a resettable polyfuse that protects your computer's USB ports from shorts and overcurrent. Although most computers provide their own internal protection, the fuse provides an extra layer of protection. If more than 500 mA is applied to the USB port, the fuse will automatically break the connection until the short or overload is removed.

## **Physical Characteristics**

The maximum length and width of the Uno PCB are 2.7 and 2.1 inches respectively, with the USB connector and power jack extending beyond the former dimension. Four screw holes allow the board to be attached to a surface or case. Note that the distance between digital pins 7 and 8 is 160 mil (0.16"), not an even multiple of the 100 mil spacing of the other pins.



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## MICRO BUZZER 5V DC / 20mA PCB TYPE - SEALED

Order Code: **SV4/5-S**

### Features

- sealed: yes
- operating power: 3-6V DC / 25mA
- extremely compact, ultrathin construction
- no electrical noise
- low current consumption yet high sound pressure level

### Specifications

- tone type: single
- operating voltage: 3-6V DC
- rated voltage: 5V DC
- current consumption: 25mA
- osc. frequency: 3.2kHz
- sound level: 87dB
- connector type: pcb
- body color: gray
- weight: 0.056oz

[More...](#)

### Stock Info

- Inner carton:
- Outer Carton: 50
- EAN Barcode:
- Packaging: Bulk

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XIAMEN AMOTEC DISPLAY CO.,LTD

**SPECIFICATIONS OF  
LCD MODULE**

**MODULE NO : ADM1602K-NSW-FBS/3.3V**

**DOC.REVISION: 00**

	SIGNATURE	DATE
PREPARED BY (RD ENGINEER)	QIU	2008-10-29
CHECKED BY	<i>Chen</i>	2008-10-29
APPROVED BY	<i>yfe</i>	2008-10-29

## DOCUMENT REVISION HISTORY

VERSINO	DATE	DESCRIPTION	CHANGED BY
00	Oct-29-2008	First issue	

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## 1. Features

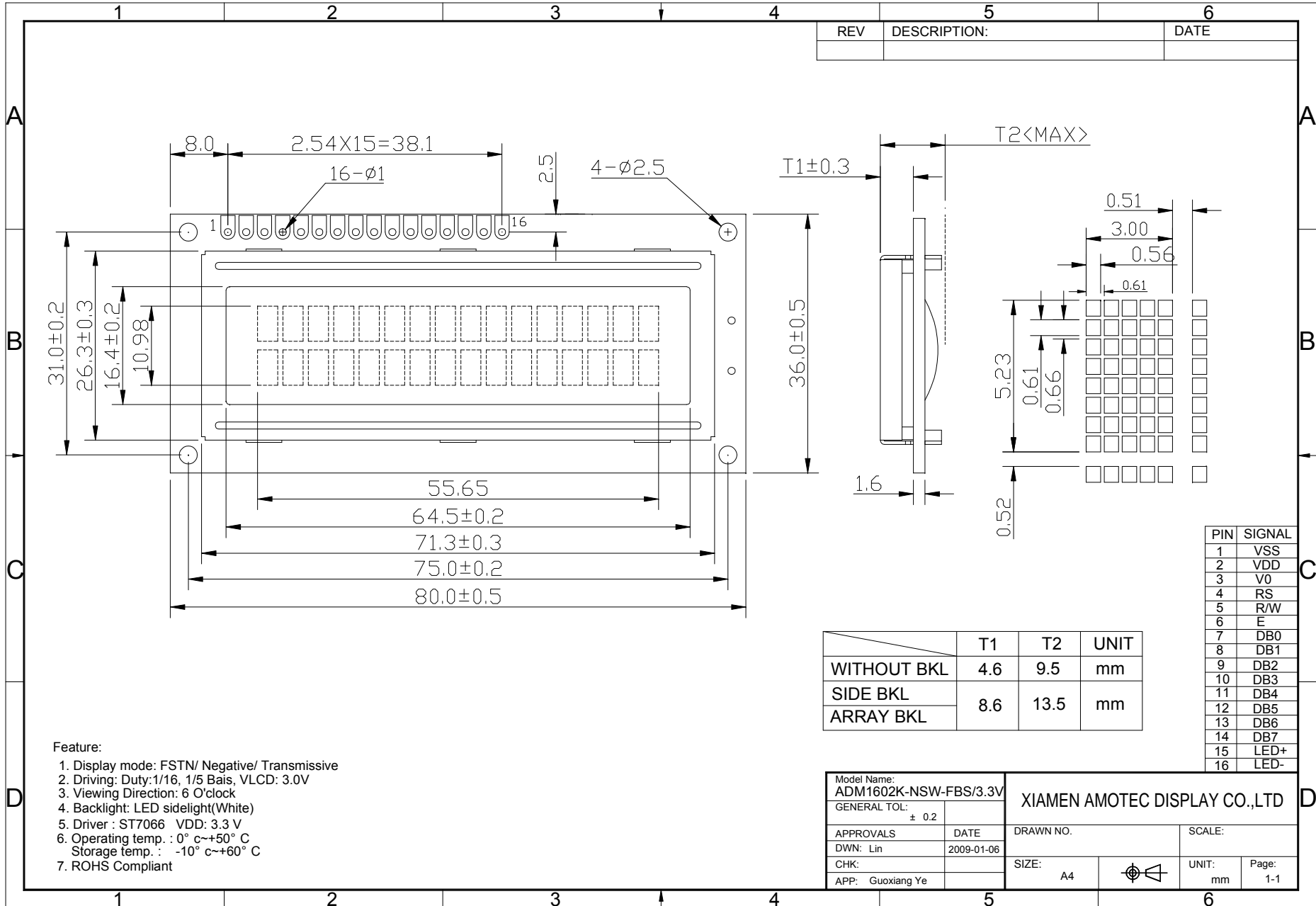
1. 5x8 dots with cursor
2. 16characters \*2lines display
3. 4-bit or 8-bit MPU interfaces
4. Built-in controller (ST7066 or equivalent)
5. Display Mode & Backlight Variations
6. ROHS Compliant

<b>LCD type</b>	<input type="checkbox"/> TN			
	<input type="checkbox"/> FSTN	<input checked="" type="checkbox"/> FSTN Negative		
	<input type="checkbox"/> STN Yellow Green	<input type="checkbox"/> STN Gray	<input type="checkbox"/> STN Blue Negative	
<b>View direction</b>	<input checked="" type="checkbox"/> 6 O'clock		<input type="checkbox"/> 12 O'clock	
<b>Rear Polarizer</b>	<input type="checkbox"/> Reflective		<input type="checkbox"/> Transflective	<input checked="" type="checkbox"/> Transmissive
<b>Backlight Type</b>	<input checked="" type="checkbox"/> LED	<input type="checkbox"/> EL	<input type="checkbox"/> Internal Power	<input checked="" type="checkbox"/> 3.3V Input
		<input type="checkbox"/> CCFL	<input checked="" type="checkbox"/> External Power	<input type="checkbox"/> 5.0V Input
<b>Backlight Color</b>	<input checked="" type="checkbox"/> White	<input type="checkbox"/> Blue	<input type="checkbox"/> Amber	<input type="checkbox"/> Yellow-Green
<b>Temperature Range</b>	<input checked="" type="checkbox"/> Normal		<input type="checkbox"/> Wide	<input type="checkbox"/> Super Wide
<b>DC to DC circuit</b>	<input type="checkbox"/> Build-in			<input checked="" type="checkbox"/> Not Build-in
<b>Touch screen</b>	<input type="checkbox"/> With			<input checked="" type="checkbox"/> Without
<b>Font type</b>	<input checked="" type="checkbox"/> English-Japanese	<input type="checkbox"/> English-Europen	<input type="checkbox"/> English-Russian	<input type="checkbox"/> Other

## 2. MECHANICAL SPECIFICATIONS

Module size	80.0mm(L)*36.0mm(W)* Max13.5(H)mm
Viewing area	64.5mm(L)*16.4mm(W)
Character size	3.00mm(L)*5.23mm(W)
Character pitch	3.51mm(L)*5.75mm(W)
Weight	Approx.

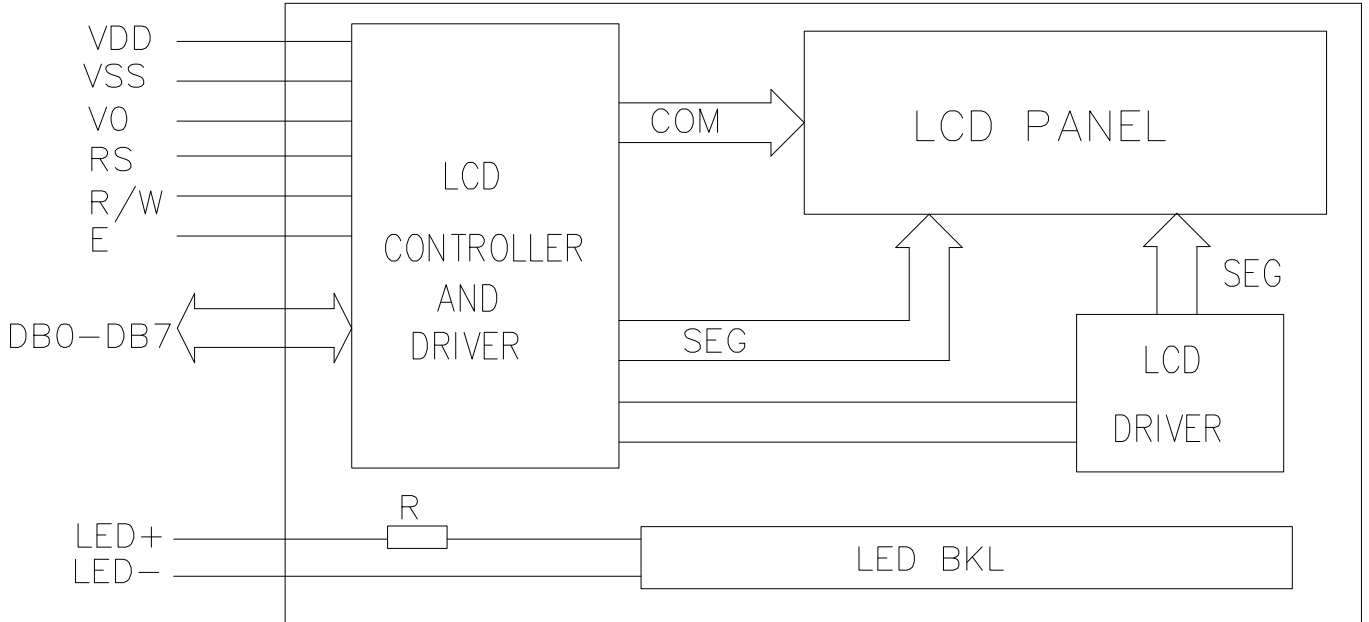
### 3. Outline dimension



#### 4. Absolute maximum ratings

Item	Symbol	Standard			Unit
Power voltage	$V_{DD}-V_{SS}$	0	-	7.0	V
Input voltage	$V_{IN}$	VSS	-	VDD	
Operating temperature range	$V_{OP}$	0	-	+50	°C
Storage temperature range	$V_{ST}$	-10	-	+60	

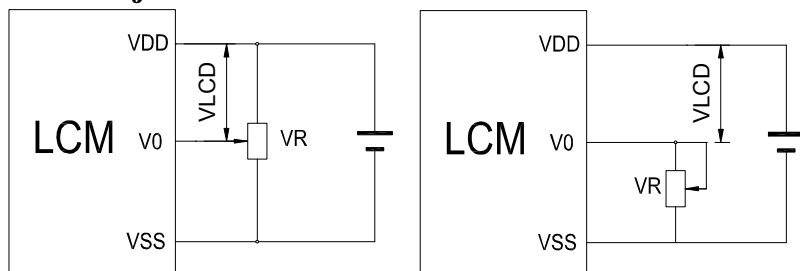
#### 5. Block diagram



#### 6. Interface pin description

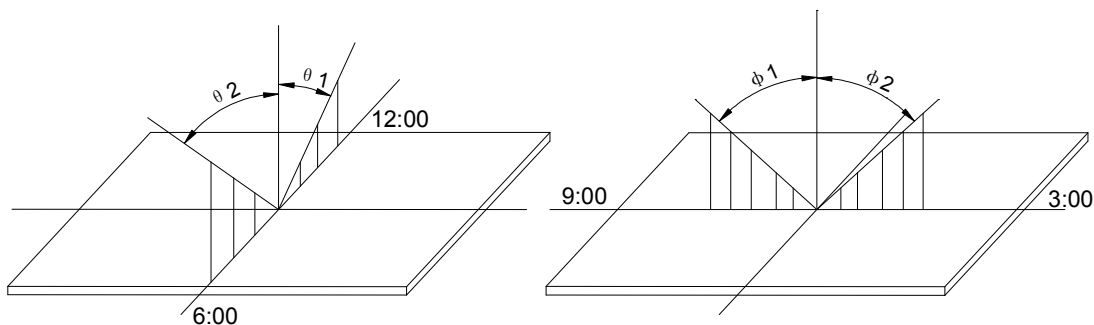
Pin no.	Symbol	External connection	Function
1	V <sub>SS</sub>	Power supply	Signal ground for LCM
2	V <sub>DD</sub>		Power supply for logic for LCM
3	V <sub>0</sub>		Contrast adjust
4	RS	MPU	Register select signal
5	R/W	MPU	Read/write select signal
6	E	MPU	Operation (data read/write) enable signal
7~10	DB0~DB3	MPU	Four low order bi-directional three-state data bus lines. Used for data transfer between the MPU and the LCM. These four are not used during 4-bit operation.
11~14	DB4~DB7	MPU	Four high order bi-directional three-state data bus lines. Used for data transfer between the MPU
15	LED+	LED BKL power supply	Power supply for BKL
16	LED-		Power supply for BKL

## 7. Contrast adjust



$V_{DD}-V_0$ : LCD Driving voltage VR: 10k~20k

## 8. Optical characteristics



STN type display module ( $T_a=25^\circ\text{C}$ ,  $V_{DD}=3.3\text{V}$ )

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Viewing angle	$\theta 1$	$C_r \geq 3$		20		deg
	$\theta 2$			40		
	$\Phi 1$			35		
	$\Phi 2$			35		
Contrast ratio	$C_r$		-	10	-	-
Response time (rise)	$T_r$	-	-	200	250	ms
Response time (fall)	$T_r$	-	-	300	350	

## 9. Electrical characteristics

DC characteristics

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
Supply voltage for LCD	$V_{DD}-V_0$	$T_a = 25^\circ\text{C}$	-	3.0	-	V
Input voltage	$V_{DD}$		3.1	3.3	3.5	
Supply current	$I_{DD}$	$T_a=25^\circ\text{C}$ , $V_{DD}=3.3\text{V}$	-	1.5	2.5	mA
Input leakage current	$I_{LKG}$		-	-	1.0	$\mu\text{A}$
“H” level input voltage	$V_{IH}$		2.2	-	$V_{DD}$	V
“L” level input voltage	$V_{IL}$	Twice initial value or less	0	-	0.6	
“H” level output voltage	$V_{OH}$	LOH=-0.25mA	2.4	-	-	
“L” level output voltage	$V_{OL}$	LOH=1.6mA	-	-	0.4	
Backlight supply voltage	$V_F$		-	3.0		
Backlight supply current	$I_{LED}$	$V_{LED}=3.3\text{V}$ $R=25\ \Omega$			16	mA

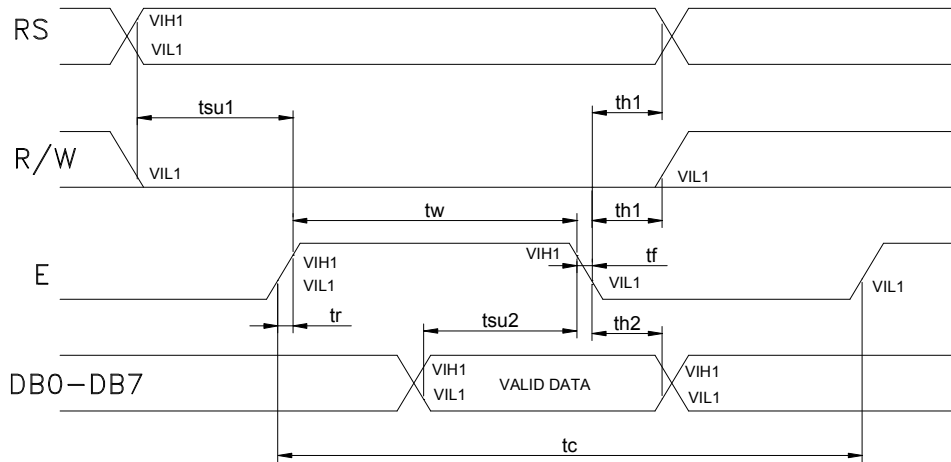


## 10. Timing Characteristics

Write cycle ( $T_a=25^\circ\text{C}$ ,  $V_{DD}=3.3\text{V}$ )

Parameter	Symbol	Test pin	Min.	Typ.	Max.	Unit
Enable cycle time	$t_c$	E	500	-	-	ns
Enable pulse width	$t_w$		300	-	-	
Enable rise/fall time	$t_r, t_f$		-	-	25	
RS; R/W setup time	$t_{su1}$	RS; R/W	100	-	-	
RS; R/W address hold time	$t_{h1}$	RS; R/W	10	-	-	
Read data output delay	$t_{su2}$	DB0~DB7	60	-	-	
Read data hold time	$t_{h2}$		10	-	-	

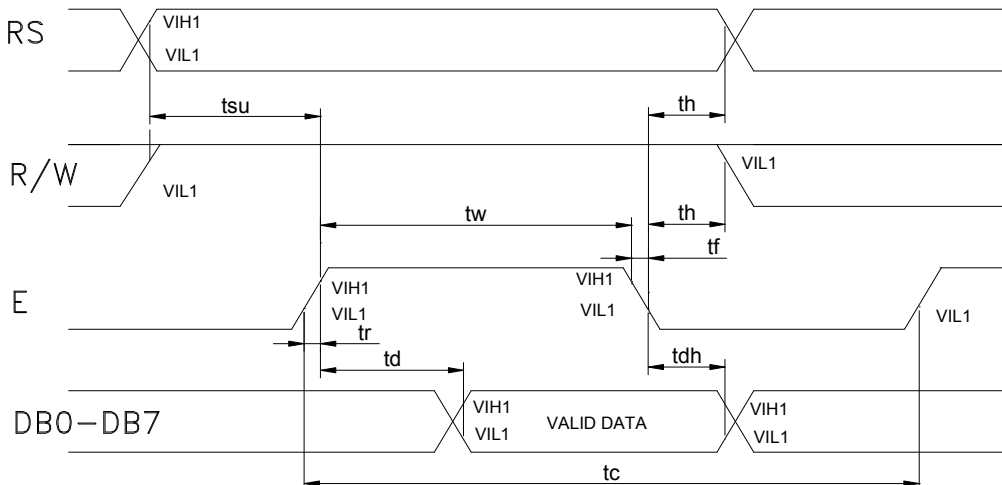
### Write mode timing diagram



Read cycle ( $T_a=25^\circ\text{C}$ ,  $V_{DD}=3.3\text{V}$ )

Parameter	Symbol	Test pin	Min.	Typ.	Max.	Unit
Enable cycle time	$t_c$	E	500	-	-	ns
Enable pulse width	$t_w$		300	-	-	
Enable rise/fall time	$t_r, t_f$		-	-	25	
RS; R/W setup time	$t_{su}$	RS; R/W	100	-	-	
RS; R/W address hold time	$t_h$	RS; R/W	10	-	-	
Read data output delay	$t_d$	DB0~DB7	60	-	90	
Read data hold time	$t_{dh}$		20	-	-	

### Read mode timing diagram



## 11. FUNCTION DESCRIPTION

### 11.1 System Interface

This chip has all two kinds of interface type with MPU : 4-bit bus and 8-bit bus. 4-bit bus and 8-bit bus is selected by DL bit in the instruction register.

### 11.2 Busy Flag (BF)

When BF = "High", it indicates that the internal operation is being processed. So during this time the next instruction cannot be accepted. BF can be read, when RS = Low and R/W = High (Read Instruction Operation), through DB7 port. Before executing the next instruction, be sure that BF is not high.

### 11.3 Address Counter (AC)

Address Counter (AC) stores DDRAM/CGRAM address, transferred from IR. After writing into (reading from) DDRAM/CGRAM, AC is automatically increased (decreased) by 1. When RS = "Low" and R/W = "High", AC can be read through DB0 – DB6 ports.

### 11.4 Display Data RAM (DDRAM)

DDRAM stores display data of maximum 80 x 8 bits (80 characters). DDRAM address is set in the address counter (AC) as a hexadecimal number.

Display position	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
DDRAM address	00	01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0E	0F
DDRAM address	40	41	42	43	44	45	46	47	48	49	4A	4B	4C	4D	4E	4F

### 11.5 CGROM (Character Generator ROM)

CGROM has a 5 x 8 dots 204 characters pattern and a 5 x 10 dots 32 characters pattern. CGROM has 204 character patterns of 5 x 8 dots.

### 11.6 CGRAM (Character Generator RAM)

CGRAM has up to 5 . 8 dot, 8 characters. By writing font data to CGRAM, user defined characters can be used.

Character Code (DDRAM Data)									CGRAM Address						Character Patterns (CGRAM Data)							
b8	b7	b6	b5	b4	b3	b2	b1	b0	b5	b4	b3	b2	b1	b0	b7	b6	b5	b4	b3	b2	b1	b0
0	0	0	0	0	-	0	0	0	0	0	0	0	0	0	-	-	-	1	1	1	1	1
						0	0	0				0	0	0				0	0	0		
						0	0	0				0	1	0				0	0	0	0	0
						0	0	0				0	0	1				0	0	0	0	0
						0	0	0				0	0	1				0	0	0	0	0
						0	0	0				0	0	1				0	0	0	0	0
						0	0	0				0	0	1				1	0	0	0	0
						0	0	0				0	0	1				1	1	0	0	0
0	0	0	0	0	-	0	0	1	0	0	1	0	0	0	-	-	-	1	1	1	1	0
						0	0	1				0	0	1				0	0	1		
						0	0	1				0	1	0				0	0	1		
						0	0	1				0	1	1				0	0	1		
						0	0	1				0	1	1				1	0	0		
						0	0	1				1	0	0				1	0	0		
						0	0	1				1	1	0				0	1	0		
						0	0	1				1	1	1				0	0	0		

Relationship between CGRAM Addresses, Character Codes (DDRAM) and Character patterns (CGRAM Data)

#### Notes:

- Character code bits 0 to 2 correspond to CGRAM address bits 3 to 5 (3 bits: 8 types).
- CGRAM address bits 0 to 2 designate the character pattern line position. The 8<sup>th</sup> line is the cursor position

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and its display is formed by a logical OR with the cursor. Maintain the 8<sup>th</sup> line data, corresponding to the cursor display position, at 0 as the cursor display. If the 8<sup>th</sup> line data is 1, 1 bit will light up the 8<sup>th</sup> line regardless of the cursor presence.

3. Character pattern row positions correspond to CGRAM data bits 0 to 4 (bit 4 being at the left).

4. As shown Table, CGRAM character patterns are selected when character code bits 4 to 7 are all 0. However, since character code bit 3 has no effect, the R display example above can be selected by either character code 00H or 08H.

5. 1 for CGRAM data corresponds to display selection and 0 to non-selection.

“-“: Indicates no effect.

### 11.7 Cursor/Blink Control Circuit

It controls cursor/blink ON/OFF at cursor position.

### 11.8 Outline

To overcome the speed difference between the internal clock of ST7066 and the MPU clock, ST7066 performs internal operations by storing control in formations to IR or DR. The internal operation is determined according to the signal from MPU, composed of read/write and data bus (Refer to Table7).

Instructions can be divided largely into four groups:

- 1) ST7066 function set instructions (set display methods, set data length, etc.)
- 2) Address set instructions to internal RAM
- 3) Data transfer instructions with internal RAM
- 4) Others

The address of the internal RAM is automatically increased or decreased by 1.

Note: during internal operation, busy flag (DB7) is read “High”.

Busy flag check must be preceded by the next instruction.

## 11.9 Instruction Table

Instruction	Instruction code										Description	Execution time (fosc=270 KHZ)	
	RS	R/M	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0			
Clear Display	0	0	0	0	0	0	0	0	0	0	1	Write "20H" to DDRA and set DDRAM address to "00H" from AC	1.53ms
Return Home	0	0	0	0	0	0	0	0	0	1	-	Set DDRAM address to "00H" From AC and return cursor to its original position if shifted. The contents of DDRAM are not changed.	1.53ms
Entry mode Set	0	0	0	0	0	0	0	0	1	I/D	SH	Assign cursor moving direction And blinking of entire display	39us
Display ON/OFF control	0	0	0	0	0	0	0	1	D	C	B	Set display (D), cursor (C), and Blinking of cursor (B) on/off Control bit.	
Cursor or Display shift	0	0	0	0	0	0	1	S/C	R/L	-	-	Set cursor moving and display Shift control bit, and the Direction, without changing of DDRAM data.	39us
Function set	0	0	0	0	0	1	DL	N	F	-	-	Set interface data length (DL: 8-Bit/4-bit), numbers of display Line (N: =2-line/1-line) and, Display font type (F: 5x11/5x8)	39us
Set CGRAM Address	0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0		Set CGRAM address in address Counter.	39us
Set DDRAM Address	0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0		Set DDRAM address in address Counter.	39us
Read busy Flag and Address	0	1	BF	AC6	AC5	AC4	AC3	AC2	AC1	AC0		Whether during internal Operation or not can be known By reading BF. The contents of Address counter can also be read.	0us
Write data to Address	1	0	D7	D6	D5	D4	D3	D2	D1	D0		Write data into internal RAM (DDRAM/CGRAM).	43us
Read data From RAM	1	1	D7	D6	D5	D4	D3	D2	D1	D0		Read data from internal RAM (DDRAM/CGRAM).	43us

### NOTE:

When an MPU program with checking the busy flag (DB7) is made, it must be necessary  $1/2f_{osc}$  is necessary for executing the next instruction by the falling edge of the "E" signal after the busy flag (DB7) goes to "Low".

### 11.3 Contents

#### 1) Clear display

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	0	0	0	0	0	1

Clear all the display data by writing "20H" (space code) to all DDRAM address, and set DDRAM address to "00H" into AC (address counter).

Return cursor to the original status, namely, bring the cursor to the left edge on the first line of the display. Make the entry mode increment (I/D="High").

#### 2) Return home

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	0	0	0	0	1	-

Return home is cursor return home instruction.

Set DDRAM address to "00H" into the address counter.  
 Return cursor to its original site and return display to its original status, if shifted.  
 Contents of DDRAM does not change.

3) Entry mode set

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	0	0	0	1	I/D	SH

Set the moving direction of cursor and display.

**I/D: increment / decrement of DDRAM address (cursor or blink)**

When I/D="high", cursor/blink moves to right and DDRAM address is increased by 1.

When I/D="Low", cursor/blink moves to left and DDRAM address is increased by 1.

\*CGRAM operates the same way as DDRAM, when reading from or writing to CGRAM.

**SH: shift of entire display**

When DDRAM read (CGRAM read/write) operation or SH="Low", shifting of entire display is not performed. If SH="High" and DDRAM write operation, shift of entire display is performed according to I/D value. (I/D="high". shift left, I/D="Low". Shift right).

4) Display ON/OFF control

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	0	0	1	D	C	B

Control display/cursor/blink ON/OFF 1 bit register.

**D: Display ON/OFF control bit**

When D="High", entire display is turned on.

When D="Low", display is turned off, but display data remains in DDRAM.

**C: cursor ON/OFF control bit**

When D="High", cursor is turned on.

When D="Low", cursor is disappeared in current display, but I/D register preserves its data.

**B: Cursor blink ON/OFF control bit**

When B="High", cursor blink is on, which performs alternately between all the "High" data and display characters at the cursor position.

When B="Low", blink is off.

5) Cursor or display shift

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	0	1	S/C	R/L	-	-

Shifting of right/left cursor position or display without writing or reading of display data.

This instruction is used to correct or search display data.

During 2-line mode display, cursor moves to the 2nd line after the 40th digit of the 1st line.

Note that display shift is performed simultaneously in all the lines.

When display data is shifted repeatedly, each line is shifted individually.

When display shift is performed, the contents of the address counter are not changed.

**Shift patterns according to S/C and R/L bits**

S/C	R/L	Operation
0	0	Shift cursor to the left, AC is decreased by 1
0	1	Shift cursor to the right, AC is increased by 1
1	0	Shift all the display to the left, cursor moves according to the display
1	1	Shift all the display to the right, cursor moves according to the display

6) Function set

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	1	DL	N	F	-	-

---

**DL: Interface data length control bit**

When DL="High", it means 8-bit bus mode with MPU.

When DL="Low", it means 4-bit bus mode with MPU. Hence, DL is a signal to select 8-bit or 4-bit bus mode.

When 4-bit bus mode, it needs to transfer 4-bit data twice.

**N: Display line number control bit**

When N="Low", 1-line display mode is set.

When N="High", 2-line display mode is set.

**F: Display line number control bit**

When F="Low", 5x8 dots format display mode is set.

When F="High", 5x11 dots format display mode.

**7) Set CGRAM address**

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0

Set CGRAM address to AC.

The instruction makes CGRAM data available from MPU.

**8) Set DDRAM address**

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0

Set DDRAM address to AC.

This instruction makes DDRAM data available from MPU.

When 1-line display mode (N=LOW), DDRAM address is form "00H" to "4FH". In 2-line display mode (N=High), DDRAM address in the 1st line form "00H" to "27H", and DDRAM address in the 2nd line is from "40H" to "67H".

**9) Read busy flag & address**

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	1	BF	AC6	AC5	AC4	AC3	AC2	AC1	AC0

This instruction shows whether SPLC780D is in internal operation or not.

If the resultant BF is "High", internal operation is in progress and should wait BF is to be LOW, which by then the next instruction can be performed. In this instruction you can also read the value of the address counter.

**10) Write data to RAM**

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	0	D7	D6	D5	D4	D3	D2	D1	D0

Write binary 8-bit data to DDRAM/CGRAM.

The selection of RAM from DDRAM, and CGRAM, is set by the previous address set instruction (DDRAM address set, CGRAM address set).

RAM set instruction can also determine the AC direction to RAM.

After write operation. The address is automatically increased/decreased by 1, according to the entry mode.

**11) Read data from RAM**

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	1	D7	D6	D5	D4	D3	D2	D1	D0

Read binary 8-bit data from DDRAM/CGRAM.

The selection of RAM is set by the previous address set instruction. If the address set instruction of RAM is not performed before this instruction, the data that has been read first is invalid, as the direction of AC is not yet determined. If RAM data is read several times without RAM address instructions set before, read operation, the correct RAM data can be obtained from the second. But the first data would be incorrect, as there is no time margin to transfer RAM data.

In case of DDRAM read operation, cursor shift instruction plays the same role as DDRAM address set

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instruction, it also transfers RAM data to output data register.

After read operation, address counter is automatically increased/decreased by 1 according to the entry mode.

After CGRAM read operation, display shift may not be executed correctly.

NOTE: In case of RAM write operation, AC is increased/decreased by 1 as in read operation.

At this time, AC indicates next address position, but only the previous data can be read by the read instruction.

## 12. Standard character pattern

Upper 4bit Lower 4bit	LLLL	LLLH	LLHL	LLHH	LHLL	LHLH	LHHL	LHHH	HLLL	HLLH	HLHL	HLHH	HHLH	HHHL	HHHH
LLLL	CG RAM (1)														
LLLH	(2)														
LLHL	(3)														
LLHH	(4)														
LHLL	(5)														
LHLH	(6)														
LHHL	(7)														
LHHH	(8)														
HLLL	(1)														
HLLH	(2)														
HLHL	(3)														
HLHH	(4)														
HHLH	(5)														
HHHL	(6)														
HHHL	(7)														
HHHH	(8)														

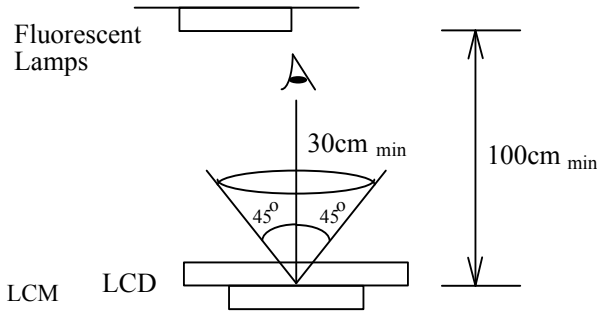


### 13. QUALITY SPECIFICATIONS

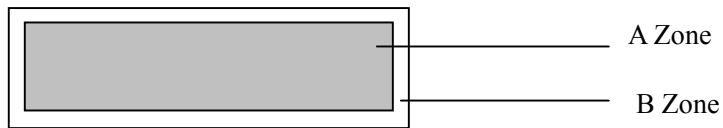
#### 13.1 Standard of the product appearance test

Manner of appearance test: The inspection should be performed in using 20W x 2 fluorescent lamps. Distance between LCM and fluorescent lamps should be 100 cm or more. Distance between LCM and inspector eyes should be 30 cm or more.

Viewing direction for inspection is 45° from vertical against LCM.



Definition of zone:



A Zone: Active display area (minimum viewing area).

B Zone: Non-active display area (outside viewing area).

## 13.2 Specification of quality assurance

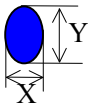
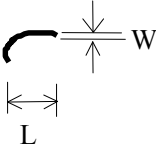
AQL inspection standard

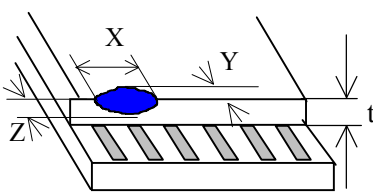
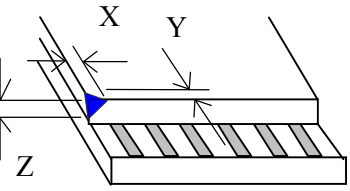
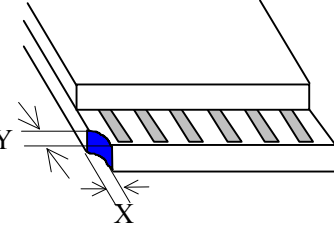
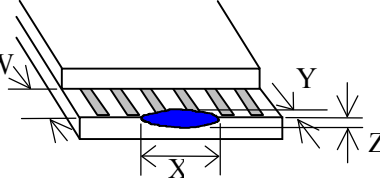
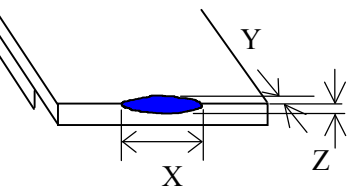
Sampling method: MIL-STD-105E, Level II, single sampling

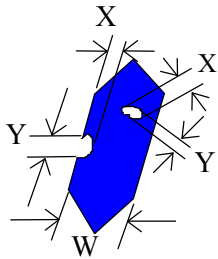
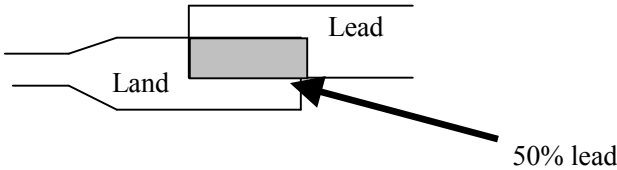
Defect classification **(Note: \* is not including)**

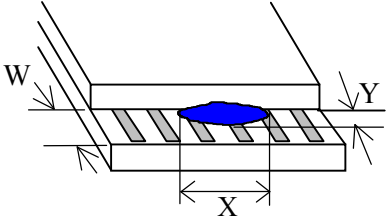
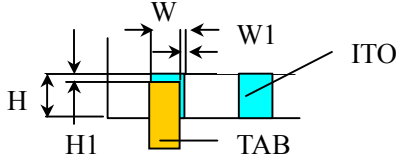
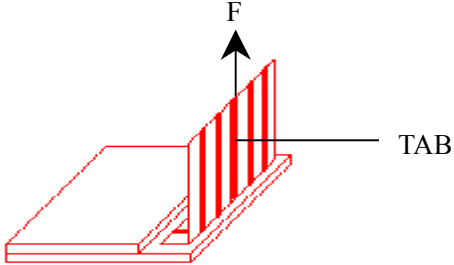
Classify	Item		Note	AQL
Major	Display state	Short or open circuit	1	0.65
		LC leakage		
		Flickering		
		No display		
		Wrong viewing direction		
		Contrast defect (dim, ghost)	2	
		Back-light	1,8	
	Non-display	Flat cable or pin reverse	10	
Wrong or missing component		11		
Minor	Display state	Background color deviation	2	1.0
		Black spot and dust	3	
		Line defect, Scratch	4	
		Rainbow	5	
		Chip	6	
		Pin hole	7	
	Polarizer	Protruded	12	
		Bubble and foreign material	3	
	Soldering	Poor connection	9	
	Wire	Poor connection	10	
	TAB	Position, Bonding strength	13	

**Note on defect classification**

No.	Item	Criterion																				
1	Short or open circuit	Not allow																				
	LC leakage																					
	Flickering																					
	No display																					
	Wrong viewing direction																					
	Wrong Back-light																					
2	Contrast defect	Refer to approval sample																				
	Background color deviation																					
3	Point defect, Black spot, dust (including Polarizer)  $\phi = (X+Y)/2$	 <table border="1" data-bbox="863 869 1300 1160"> <thead> <tr> <th>Point Size</th> <th>Acceptable Qty.</th> </tr> </thead> <tbody> <tr> <td><math>\phi \leq 0.10</math></td> <td>Disregard</td> </tr> <tr> <td><math>0.10 &lt; \phi \leq 0.20</math></td> <td>3</td> </tr> <tr> <td><math>0.20 &lt; \phi \leq 0.25</math></td> <td>2</td> </tr> <tr> <td><math>0.25 &lt; \phi \leq 0.30</math></td> <td>1</td> </tr> <tr> <td><math>\phi &gt; 0.30</math></td> <td>0</td> </tr> </tbody> </table> <p style="text-align: right;">Unit: mm</p>	Point Size	Acceptable Qty.	$\phi \leq 0.10$	Disregard	$0.10 < \phi \leq 0.20$	3	$0.20 < \phi \leq 0.25$	2	$0.25 < \phi \leq 0.30$	1	$\phi > 0.30$	0								
Point Size	Acceptable Qty.																					
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$0.25 < \phi \leq 0.30$	1																					
$\phi > 0.30$	0																					
4	Line defect, Scratch	 <table border="1" data-bbox="793 1301 1342 1556"> <thead> <tr> <th colspan="2">Line</th> <th>Acceptable Qty.</th> </tr> <tr> <th>L</th> <th>W</th> <th></th> </tr> </thead> <tbody> <tr> <td>---</td> <td><math>0.015 \geq W</math></td> <td>Disregard</td> </tr> <tr> <td><math>3.0 \geq L</math></td> <td><math>0.03 \geq W</math></td> <td rowspan="2">2</td> </tr> <tr> <td><math>2.0 \geq L</math></td> <td><math>0.05 \geq W</math></td> </tr> <tr> <td><math>1.0 \geq L</math></td> <td><math>0.1 &gt; W</math></td> <td>1</td> </tr> <tr> <td>---</td> <td><math>0.05 &lt; W</math></td> <td>Applied as point defect</td> </tr> </tbody> </table> <p style="text-align: right;">Unit: mm</p>	Line		Acceptable Qty.	L	W		---	$0.015 \geq W$	Disregard	$3.0 \geq L$	$0.03 \geq W$	2	$2.0 \geq L$	$0.05 \geq W$	$1.0 \geq L$	$0.1 > W$	1	---	$0.05 < W$	Applied as point defect
Line		Acceptable Qty.																				
L	W																					
---	$0.015 \geq W$	Disregard																				
$3.0 \geq L$	$0.03 \geq W$	2																				
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$1.0 \geq L$	$0.1 > W$	1																				
---	$0.05 < W$	Applied as point defect																				
5	Rainbow	Not more than two color changes across the viewing area.																				

No	Item	Criterion																																	
6	<p>Chip</p> <p>Remark:</p> <p>X: Length direction</p> <p>Y: Short direction</p> <p>Z: Thickness direction</p> <p>t: Glass thickness</p> <p>W: Terminal Width</p>	 <p>Acceptable criterion</p> <table border="1" data-bbox="933 291 1324 369"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 2</math></td> <td>0.5mm</td> <td><math>\leq t/2</math></td> </tr> </tbody> </table>  <p>Acceptable criterion</p> <table border="1" data-bbox="917 604 1324 683"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 2</math></td> <td>0.5mm</td> <td><math>\leq t</math></td> </tr> </tbody> </table>  <p>Acceptable criterion</p> <table border="1" data-bbox="933 896 1324 1008"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 3</math></td> <td><math>\leq 2</math></td> <td><math>\leq t</math></td> </tr> <tr> <td colspan="2">shall not reach to ITO</td> <td></td> </tr> </tbody> </table>  <p>Acceptable criterion</p> <table border="1" data-bbox="917 1265 1324 1355"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>Disregard</td> <td><math>\leq 0.2</math></td> <td><math>\leq t</math></td> </tr> </tbody> </table>  <p>Acceptable criterion</p> <table border="1" data-bbox="917 1556 1292 1635"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 5</math></td> <td><math>\leq 2</math></td> <td><math>\leq t/3</math></td> </tr> </tbody> </table>	X	Y	Z	$\leq 2$	0.5mm	$\leq t/2$	X	Y	Z	$\leq 2$	0.5mm	$\leq t$	X	Y	Z	$\leq 3$	$\leq 2$	$\leq t$	shall not reach to ITO			X	Y	Z	Disregard	$\leq 0.2$	$\leq t$	X	Y	Z	$\leq 5$	$\leq 2$	$\leq t/3$
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$\leq 5$	$\leq 2$	$\leq t/3$																																	

No.	Item	Criterion								
7	Segment pattern $W = \text{Segment width}$ $\phi = (X+Y)/2$	(1) Pin hole $\phi < 0.10\text{mm}$ is acceptable.  <table border="1" data-bbox="853 430 1316 600"> <thead> <tr> <th>Point Size</th> <th>Acceptable Qty</th> </tr> </thead> <tbody> <tr> <td><math>\phi \leq 1/4W</math></td> <td>Disregard</td> </tr> <tr> <td><math>1/4W &lt; \phi \leq 1/2W</math></td> <td>1</td> </tr> <tr> <td><math>\phi &gt; 1/2W</math></td> <td>0</td> </tr> </tbody> </table> <p style="text-align: right;">Unit: mm</p>	Point Size	Acceptable Qty	$\phi \leq 1/4W$	Disregard	$1/4W < \phi \leq 1/2W$	1	$\phi > 1/2W$	0
Point Size	Acceptable Qty									
$\phi \leq 1/4W$	Disregard									
$1/4W < \phi \leq 1/2W$	1									
$\phi > 1/2W$	0									
8	Back-light	(1) The color of backlight should correspond its specification. (2) Not allow flickering								
9	Soldering	(1) Not allow heavy dirty and solder ball on PCB. (The size of dirty refer to point and dust defect) (2) Over 50% of lead should be soldered on Land. 								
10	Wire	(1) Copper wire should not be rusted (2) Not allow crack on copper wire connection. (3) Not allow reversing the position of the flat cable. (4) Not allow exposed copper wire inside the flat cable.								
11*	PCB	(1) Not allow screw rust or damage. (2) Not allow missing or wrong putting of component.								

No	Item	Criterion
12	Protruded W: Terminal Width	 <p>Acceptable criteria:  <math>Y \leq 0.4</math></p>
13	TAB	<p>1. Position</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin-left: auto; margin-right: auto;"> <math>W1 \leq 1/3W</math>  <math>H1 \leq 1/3H</math> </div> <p>2. TAB bonding strength test</p>  <p> <math>P (=F/TAB \text{ bonding width}) \geq 650\text{gf/cm}</math> ,(speed rate: 1mm/min)            5pcs per SOA (shipment)         </p>
14	Total no. of acceptable Defect	<p>A. Zone</p> <p>Maximum 2 minor non-conformities per one unit.            Defect distance: each point to be separated over 10mm</p> <p>B. Zone</p> <p>It is acceptable when it is no trouble for quality and assembly in customer's end product.</p>

### 13.3 Reliability of LCM

Reliability test condition:

Item	Condition	Time (hrs)	Assessment
High temp. Storage	80°C	48	No abnormalities in functions and appearance
High temp. Operating	70°C	48	
Low temp. Storage	-30°C	48	
Low temp. Operating	-20°C	48	
Humidity	40°C/ 90%RH	48	
Temp. Cycle	0°C ← 25°C → 50°C (30 min ← 5 min → 30min)	10cycles	

Recovery time should be 24 hours minimum. Moreover, functions, performance and appearance shall be free from remarkable deterioration within 50,000 hours under ordinary operating and storage conditions room temperature (20±8°C), normal humidity (below 65% RH), and in the area not exposed to direct sun light.

### 13.4 Precaution for using LCD/LCM

LCD/LCM is assembled and adjusted with a high degree of precision. Do not attempt to make any alteration or modification. The followings should be noted.

#### General Precautions:

1. LCD panel is made of glass. Avoid excessive mechanical shock or applying strong pressure onto the surface of display area.
2. The polarizer used on the display surface is easily scratched and damaged. Extreme care should be taken when handling. To clean dust or dirt off the display surface, wipe gently with cotton, or other soft material soaked with isopropyl alcohol, ethyl alcohol or trichlorotrifluoroethane, do not use water, ketone or aromatics and never scrub hard.
3. Do not tamper in any way with the tabs on the metal frame.
4. Do not make any modification on the PCB without consulting AMOTEC
5. When mounting a LCM, make sure that the PCB is not under any stress such as bending or twisting. Elastomer contacts are very delicate and missing pixels could result from slight dislocation of any of the elements.
6. Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels and also cause rainbow on the display.
7. Be careful not to touch or swallow liquid crystal that might leak from a damaged cell. Any liquid crystal adheres to skin or clothes, wash it off immediately with soap and water.

#### Static Electricity Precautions:

1. CMOS LSI is used for the module circuit; therefore operators should be grounded whenever he/she comes into contact with the module.
2. Do not touch any of the conductive parts such as the LSI pads; the copper leads on the PCB and the interface terminals with any parts of the human body.

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3. Do not touch the connection terminals of the display with bare hand; it will cause disconnection or defective insulation of terminals.
  4. The modules should be kept in anti-static bags or other containers resistant to static for storage.
  5. Only properly grounded soldering irons should be used.
  6. If an electric screwdriver is used, it should be grounded and shielded to prevent sparks.
  7. The normal static prevention measures should be observed for work clothes and working benches.
  8. Since dry air is inductive to static, a relative humidity of 50-60% is recommended.

### **Soldering Precautions:**

1. Soldering should be performed only on the I/O terminals.
2. Use soldering irons with proper grounding and no leakage.
3. Soldering temperature:  $280^{\circ}\text{C}\pm 10^{\circ}\text{C}$
4. Soldering time: 3 to 4 second.
5. Use eutectic solder with resin flux filling.
6. If flux is used, the LCD surface should be protected to avoid spattering flux.
7. Flux residue should be removed.

### **Operation Precautions:**

1. The viewing angle can be adjusted by varying the LCD driving voltage  $V_o$ .
2. Since applied DC voltage causes electro-chemical reactions, which deteriorate the display, the applied pulse waveform should be a symmetric waveform such that no DC component remains. Be sure to use the specified operating voltage.
3. Driving voltage should be kept within specified range; excess voltage will shorten display life.
4. Response time increases with decrease in temperature.
5. Display color may be affected at temperatures above its operational range.
6. Keep the temperature within the specified range usage and storage. Excessive temperature and humidity could cause polarization degradation, polarizer peel-off or generate bubbles.
7. For long-term storage over  $40^{\circ}\text{C}$  is required, the relative humidity should be kept below 60%, and avoid direct sunlight.

### **Limited Warranty**

AMOTEC LCDs and modules are not consumer products, but may be incorporated by AMOTEC 's customers into consumer products or components thereof, AMOTEC does not warrant that its LCDs and components are fit for any such particular purpose.

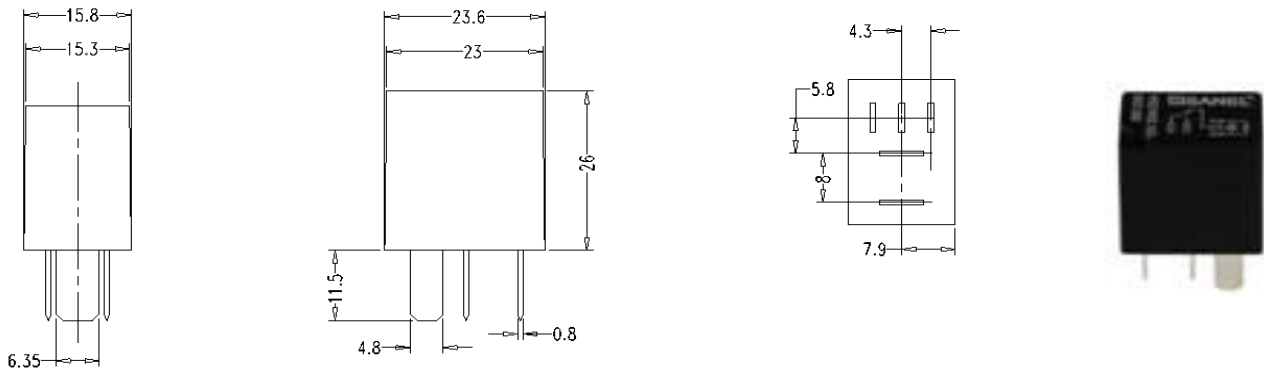
1. The liability of AMOTEC is limited to repair or replacement on the terms set forth below. AMOTEC will not be responsible for any subsequent or consequential events or injury or damage to any personnel or user including third party personnel and/or user. Unless otherwise agreed in writing between AMOTEC and the customer, AMOTEC will only replace or repair any of its LCD which is found defective electrically or visually when inspected in accordance with AMOTEC general LCD inspection standard . (Copies available on request)
2. No warranty can be granted if any of the precautions state in handling liquid crystal display above has been disregarded. Broken glass, scratches on polarizer mechanical damages as well as defects that are caused accelerated environment tests are excluded from warranty.
3. In returning the LCD/LCM, they must be properly packaged; there should be detailed description of the failures or defect.



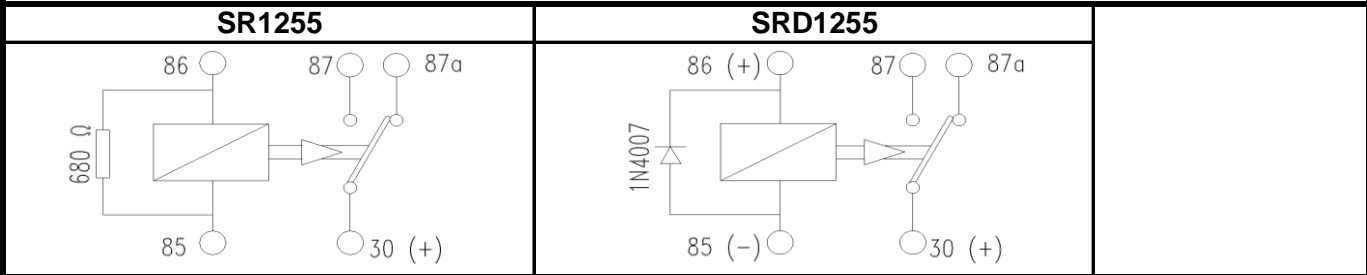


<b>Description</b>	<b>12V 20/25A 5 PIN RELAY</b> Micro type	<b>Part Number</b> <b>SRx1255</b>
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**Dimensions (Unit: mm)**



**Wiring Diagram**



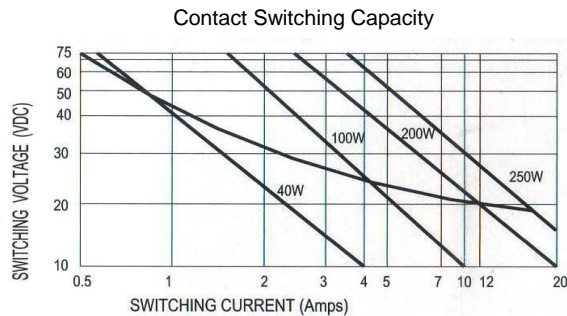
**Electrical Characteristics**

Nominal Voltage (UN)	12V	Nominal Current	20A, 25A / 14V
Operating Voltage (UOP)	9-15V	Max. Cont. Current	20A N/C 25A N/O
Contact Resistance	≤50mΩ	Max.Switching Current ON	25A N/C 70A N/O
Pull In Voltage	≤9,6V	Max.Switching Current OFF	20A N/C 35A N/O
Pull-Off Voltage	1≤V≤5	Insulation Resistance	100MΩ min
Coil Power Consump.	1,5W	Dielectric Strength Between Contacts	50Hz 500V
Coil Resistance (Ω ± %10)	96 Ω		
Operation Life (Electrical)	10 <sup>5</sup>	Terminals Strength	90N

**Mechanical Characteristics**

Contact Material	AgSnO <sub>2</sub>	Terminals	CuZn 6,3x0,8mm	
Contact Operate Time	≤10ms		CuZn 4.8x0,8mm	
Contact Release Time	≤7ms		Fixed Contact	AgSnO <sub>2</sub>
Operation Temperature	-30..+85°C		Moving Contact	AgSnO <sub>2</sub>
Relative Humidity	%85 (at 40°C)		Coil	Oxygen Free Copper
Shock Resistance	100 m/s <sup>2</sup> 11 ms		Base Plate	Nylon PA6,6
Operation Life (Mechanical)	10 <sup>7</sup>		Cap	Nylon PA6,6
Mass	18.5 g			

**Reference Data**



**Additional Data**

In conformity with:	ISO 7588	DIN 46244	2002/95/EC RoHS
	ISO 8092	DIN 40050:IP54	10 ECE-ONU/02