

LAMPIRAN

Perhitungan Fraksi Volume Komposit

Berikut ini perhitungan yang digunakan untuk menentukan volume dan massa dari spesimen uji tarik komposit:

Diketahui :

Massa jenis serbuk kayu jati	= 0,8 gr/cm ³
Massa jenis <i>Magnesium Oksida</i> (Mgo)	= 3,58 gr/cm ³
Massa jenis kuningan	= 8,4 gr/cm ³
Massa jenis <i>epoxyresin</i>	= 1,20 gr/cm ³
Dimensi cetakan uji tarik	= 6,13 cm ³
Dimensi cetakan uji keausan : panjang (p)	= 30 mm
Lebar (L)	= 30 mm
Tebal (t)	= 5 mm

Perhitungan Perbandingan fraksi volume matriks dan *filler* 60% : 40% dengan fraksi perbandingan volume *filler* (50:30:20)

Volume cetakan, V_c	= 6,13 cm ³
Volume matriks, V_m	= $\frac{60\%}{100\%} \times 6,13 \text{ cm}^3$ = 3,67 cm ³
Volume <i>filler</i> , V_f	= $\frac{40\%}{100\%} \times 6,13 \text{ cm}^3$ = 2,45 cm ³
Volume serbuk, V_s	= $\frac{50\%}{100\%} \times 2,45 \text{ cm}^3$ = 1,22 cm ³
Volume Kuningan, V_k	= $\frac{30\%}{100\%} \times 2,45 \text{ cm}^3$ = 0,73 cm ³
V_{MgO}, V_M	= $\frac{20\%}{100\%} \times 2,45 \text{ cm}^3$ = 0,49 cm ³
Massa matriks, m_m	= $V_m \times \rho_m$ = 3,67 cm ³ x 1,20 gr / cm ³ = 4,40 gr
Massa serbuk, m_s	= $V_s \times \rho_s$ = 1,22 cm ³ x 0,8 gr / cm ³

$$\begin{aligned}
&= 0,97 \text{ gr} \\
\text{Massa Kuningan, } m_k &= V_k \times \rho_k \\
&= 0,73 \text{ cm}^3 \times 8,4 \text{ gr / cm}^3 \\
&= 6,13 \text{ gr} \\
\text{Massa Magnesium oksida, } m_M &= V_M \times \rho_M \\
&= 0,49 \text{ cm}^3 \times 3,58 \text{ gr / cm}^3 \\
&= 1,75 \text{ gr}
\end{aligned}$$

Perhitungan Perbandingan fraksi volume matriks dan filler 60% : 40% dengan fraksi perbandingan volume filler (60:20:20)

$$\begin{aligned}
\text{Volume cetakan, } V_c &= 6,13 \text{ cm}^3 \\
\text{Volume matriks, } V_m &= \frac{60\%}{100\%} \times 6,13 \text{ cm}^3 \\
&= 3,67 \text{ cm}^3 \\
\text{Volume filler, } V_f &= \frac{40\%}{100\%} \times 6,13 \text{ cm}^3 \\
&= 2,45 \text{ cm}^3 \\
\text{Volume serbuk, } V_s &= \frac{60\%}{100\%} \times 2,45 \text{ cm}^3 \\
&= 1,47 \text{ cm}^3 \\
\text{Volume Kuningan, } V_k &= \frac{20\%}{100\%} \times 2,45 \text{ cm}^3 \\
&= 0,49 \text{ cm}^3 \\
V_{MgO}, V_M &= \frac{20\%}{100\%} \times 2,45 \text{ cm}^3 \\
&= 0,49 \text{ cm}^3 \\
\text{Massa matriks, } m_m &= V_m \times \rho_m \\
&= 3,67 \text{ cm}^3 \times 1,20 \text{ gr / cm}^3 \\
&= 4,40 \text{ gr} \\
\text{Massa serbuk, } m_s &= V_s \times \rho_s \\
&= 1,47 \text{ cm}^3 \times 0,8 \text{ gr / cm}^3 \\
&= 1,17 \text{ gr} \\
\text{Massa Kuningan, } m_k &= V_k \times \rho_k \\
&= 0,49 \text{ cm}^3 \times 8,4 \text{ gr / cm}^3 \\
&= 4,11 \text{ gr} \\
\text{Massa Magnesium oksida, } m_M &= V_M \times \rho_M
\end{aligned}$$

$$= 0,49 \text{ cm}^3 \times 3,58 \text{ gr} / \text{cm}^3$$

$$= 1,75 \text{ gr}$$

**Perhitungan Perbandingan fraksi volume matriks dan filler 60% : 40%
dengan fraksi perbandingan volume filler (70:10:20)**

$$\begin{aligned} \text{Volume cetakan, } V_c &= 6,13 \text{ cm}^3 \\ \text{Volume matriks, } V_m &= \frac{60\%}{100\%} \times 6,13 \text{ cm}^3 \\ &= 3,67 \text{ cm}^3 \\ \text{Volume filler, } V_f &= \frac{40\%}{100\%} \times 6,13 \text{ cm}^3 \\ &= 2,45 \text{ cm}^3 \\ \text{Volume serbuk, } V_s &= \frac{70\%}{100\%} \times 2,45 \text{ cm}^3 \\ &= 1,71 \text{ cm}^3 \\ \text{Volume Kuningan, } V_k &= \frac{10\%}{100\%} \times 2,45 \text{ cm}^3 \\ &= 0,24 \text{ cm}^3 \\ V_{\text{MgO}}, V_M &= \frac{20\%}{100\%} \times 2,45 \text{ cm}^3 \\ &= 0,49 \text{ cm}^3 \\ \text{Massa matriks, } m_m &= V_m \times \rho_m \\ &= 3,67 \text{ cm}^3 \times 1,20 \text{ gr} / \text{cm}^3 \\ &= 4,40 \text{ gr} \\ \text{Massa serbuk, } m_s &= V_s \times \rho_s \\ &= 1,71 \text{ cm}^3 \times 0,8 \text{ gr} / \text{cm}^3 \\ &= 1,36 \text{ gr} \\ \text{Massa Kuningan, } m_k &= V_k \times \rho_k \\ &= 0,24 \text{ cm}^3 \times 8,4 \text{ gr} / \text{cm}^3 \\ &= 2,01 \text{ gr} \\ \text{Massa Magnesium oksida, } m_M &= V_M \times \rho_M \\ &= 0,49 \text{ cm}^3 \times 3,58 \text{ gr} / \text{cm}^3 \\ &= 1,75 \text{ gr} \end{aligned}$$

Berikut ini perhitungan yang digunakan untuk menentukan volume dan massa dari spesimen uji keausan komposit:

Diketahui :

Massa jenis serbuk kayu jati	= 0,8 gr/cm ³
Massa jenis <i>Magnesium Oksida</i> (Mgo)	= 3,58 gr/cm ³
Massa jenis kuningan	= 8,4 gr/cm ³
Massa jenis <i>epoxyresin</i>	= 1,20 gr/cm ³
Dimensi cetakan uji tarik	= 6,13 cm ³
Dimensi cetakan uji keausan : panjang (p)	= 30 mm
Lebar (L)	= 30 mm
Tebal (t)	= 5 mm

Perbandingan fraksi volume matriks dan filler 60% : 40% dengan fraksi perbandingan volume filler (50:30:20)

$$\text{Volume cetakan, } V_c = 30 \times 30 \times 5 = 4500 \text{ mm}^3 = 4,5 \text{ cm}^3$$

$$\begin{aligned} \text{Volume matriks, } V_m &= \frac{60\%}{100\%} \times 4,5 \text{ cm}^3 \\ &= 2,70 \text{ cm}^3 \end{aligned}$$

$$\begin{aligned} \text{Volume filler, } V_f &= \frac{40\%}{100\%} \times 4,5 \text{ cm}^3 \\ &= 1,8 \text{ cm}^3 \end{aligned}$$

$$\begin{aligned} \text{Volume serbuk, } V_s &= \frac{50\%}{100\%} \times 1,8 \text{ cm}^3 \\ &= 0,9 \text{ cm}^3 \end{aligned}$$

$$\begin{aligned} \text{Volume Kuningan, } V_k &= \frac{30\%}{100\%} \times 1,8 \text{ cm}^3 \\ &= 0,54 \text{ cm}^3 \end{aligned}$$

$$\begin{aligned} V_{\text{MgO}}, V_M &= \frac{20\%}{100\%} \times 1,8 \text{ cm}^3 \\ &= 0,36 \text{ cm}^3 \end{aligned}$$

$$\begin{aligned} \text{Massa matriks, } m_m &= V_m \times \rho_m \\ &= 2,70 \text{ cm}^3 \times 1,20 \text{ gr / cm}^3 \\ &= 3,24 \text{ gr} \end{aligned}$$

$$\begin{aligned} \text{Massa serbuk, } m_s &= V_s \times \rho_s \\ &= 0,9 \text{ cm}^3 \times 0,8 \text{ gr / cm}^3 \\ &= 0,72 \text{ gr} \end{aligned}$$

$$\begin{aligned}
\text{Massa Kuningan, } m_k &= V_k \times \rho_k \\
&= 0,54 \text{ cm}^3 \times 8,4 \text{ gr / cm}^3 \\
&= 4,53 \text{ gr}
\end{aligned}$$

$$\begin{aligned}
\text{Massa Magnesium oksida, } m_M &= V_M \times \rho_M \\
&= 0,36 \text{ cm}^3 \times 3,58 \text{ gr / cm}^3 \\
&= 1,29 \text{ gr}
\end{aligned}$$

Perbandingan fraksi volume matriks dan filler 60% : 40% dengan fraksi perbandingan volume filler (60:20:20)

$$\text{Volume cetakan, } V_c = 30 \times 30 \times 5 = 4500 \text{ mm}^3 = 4,5 \text{ cm}^3$$

$$\begin{aligned}
\text{Volume matriks, } V_m &= \frac{60\%}{100\%} \times 4,5 \text{ cm}^3 \\
&= 2,70 \text{ cm}^3
\end{aligned}$$

$$\begin{aligned}
\text{Volume filler, } V_f &= \frac{40\%}{100\%} \times 4,5 \text{ cm}^3 \\
&= 1,8 \text{ cm}^3
\end{aligned}$$

$$\begin{aligned}
\text{Volume serbuk, } V_s &= \frac{60\%}{100\%} \times 1,8 \text{ cm}^3 \\
&= 1,08 \text{ cm}^3
\end{aligned}$$

$$\begin{aligned}
\text{Volume Kuningan, } V_k &= \frac{20\%}{100\%} \times 1,8 \text{ cm}^3 \\
&= 0,36 \text{ cm}^3
\end{aligned}$$

$$\begin{aligned}
V_{MgO}, V_M &= \frac{20\%}{100\%} \times 1,8 \text{ cm}^3 \\
&= 0,36 \text{ cm}^3
\end{aligned}$$

$$\begin{aligned}
\text{Massa matriks, } m_m &= V_m \times \rho_m \\
&= 2,70 \text{ cm}^3 \times 1,20 \text{ gr / cm}^3 \\
&= 3,24 \text{ gr}
\end{aligned}$$

$$\begin{aligned}
\text{Massa serbuk, } m_s &= V_s \times \rho_s \\
&= 1,08 \text{ cm}^3 \times 0,8 \text{ gr / cm}^3 \\
&= 0,86 \text{ gr}
\end{aligned}$$

$$\begin{aligned}
\text{Massa Kuningan, } m_k &= V_k \times \rho_k \\
&= 0,36 \text{ cm}^3 \times 8,4 \text{ gr / cm}^3 \\
&= 3,02 \text{ gr}
\end{aligned}$$

$$\text{Massa Magnesium oksida, } m_M = V_M \times \rho_M$$

$$= 0,36 \text{ cm}^3 \times 3,58 \text{ gr} / \text{cm}^3$$

$$= 1,29 \text{ gr}$$

Perbandingan fraksi volume matriks dan filler 60% : 40% dengan fraksi perbandingan volume filler (70:10:20)

$$\text{Volume cetakan, } V_c = 30 \times 30 \times 5 = 4500 \text{ mm}^3 = 4,5 \text{ cm}^3$$

$$\text{Volume matriks, } V_m = \frac{60\%}{100\%} \times 4,5 \text{ cm}^3$$

$$= 2,70 \text{ cm}^3$$

$$\text{Volume filler, } V_f = \frac{40\%}{100\%} \times 4,5 \text{ cm}^3$$

$$= 1,8 \text{ cm}^3$$

$$\text{Volume serbuk, } V_s = \frac{70\%}{100\%} \times 1,8 \text{ cm}^3$$

$$= 1,26 \text{ cm}^3$$

$$\text{Volume Kuningan, } V_k = \frac{10\%}{100\%} \times 1,8 \text{ cm}^3$$

$$= 0,18 \text{ cm}^3$$

$$V_{\text{MgO}}, V_M = \frac{20\%}{100\%} \times 1,8 \text{ cm}^3$$

$$= 0,36 \text{ cm}^3$$

$$\text{Massa matriks, } m_m = V_m \times \rho_m$$

$$= 2,70 \text{ cm}^3 \times 1,20 \text{ gr} / \text{cm}^3$$

$$= 3,24 \text{ gr}$$

$$\text{Massa serbuk, } m_s = V_s \times \rho_s$$

$$= 1,26 \text{ cm}^3 \times 0,8 \text{ gr} / \text{cm}^3$$

$$= 1,00 \text{ gr}$$

$$\text{Massa Kuningan, } m_k = V_k \times \rho_k$$

$$= 0,18 \text{ cm}^3 \times 8,4 \text{ gr} / \text{cm}^3$$

$$= 1,51 \text{ gr}$$

$$\text{Massa Magnesium oksida, } m_M = V_M \times \rho_M$$

$$= 0,36 \text{ cm}^3 \times 3,58 \text{ gr} / \text{cm}^3$$

$$= 1,29 \text{ gr}$$

LAMPIRAN 1

Lampiran 1

Tabel pemilihan beban dan panjang lintasan uji keausan *ogoshi*

Tabel pemilihan panjang lintasan

<i>Gear ratio D/C</i>	36/108	48/96	72/72	96/48	108/36
<i>Abrasion Distance (m)</i>	66.6	100	200	400	600

Tabel pemilihan beban

<i>Gear ratio E/F</i>	36/108	48/96	72/72	96/48	108/36
<i>Final load (Po) (Kg)</i>	2.12	3.18	6.36	12.72	19.08

Hasil data uji keausan dan perhitungan data uji keausan

Tabel 1 Data uji keausan

spesimen 1	A1	A1	A1
lebar gores 1	31	20	48
lebar gores 2	30	33	38
lebar gores 3	29	36	50
lebar gores 4	30	16	49
lebar gores 5	27	24	13
Rata-rata lebar goresan	29,4	25,8	39,6
Rata-rata lebar goresan (mm) pada mikroskop perbesaran 100x	0,77	0,68	1,04
spesimen 2	A2	A2	A2
lebar gores 1	24	48	18
lebar gores 2	18	44	48
lebar gores 3	47	38	50
lebar gores 4	42	31	48
lebar gores 5	39	25	48
Rata-rata lebar goresan	34	37,2	42,4
Rata-rata lebar goresan (mm) pada mikroskop perbesaran 100x	0,89	0,98	1,12
spesimen 3	A3	A3	A3
lebar gores 1	17	48	50
lebar gores 2	42	38	45
lebar gores 3	43	48	38
lebar gores 4	50	40	42
lebar gores 5	32	38	33
Rata-rata lebar goresan	36,8	42,4	41,6
Rata-rata lebar goresan (mm) pada mikroskop perbesaran 100x	0,97	1,12	1,09
spesimen 1, 2, dan 3	A1	A2	A3
Rata-rata lebar goresan	31,6	37,86667	40,26667
Rata-rata lebar goresan (mm) pada mikroskop perbesaran 100x	0,83	1,00	1,06

Berdasarkan data tabel 1 maka nilai keausan spesifik bisa dihitung, sehingga nilai rata-rata keausan spesimen sebagai berikut:

Nilai keausan spesimen uji A1 :

$$W_s = \frac{B \cdot bo^3}{8 \cdot r \cdot Po \cdot Lo} \quad \left(\frac{mm^2}{kg} \right)$$

$$W_s = \frac{3,0,83^3}{8.14.2,12.666000} \quad \left(\frac{mm^2}{kg} \right)$$

$$W_s = 1,09E-08 \text{ (mm}^2\text{/kg)}$$

Nilai Keausan Spesimen Uji A2 :

$$W_s = \frac{B \cdot bo^3}{8 \cdot r \cdot Po \cdot Lo} \quad \left(\frac{mm^2}{kg} \right)$$

$$W_s = \frac{3,1,00^3}{8.14.2,12.666000} \quad \left(\frac{mm^2}{kg} \right)$$

$$W_s = 1,88E-08 \text{ (mm}^2\text{/kg)}$$

Nilai Keausan Spesimen Uji A3 :

$$W_s = \frac{B \cdot bo^3}{8 \cdot r \cdot Po \cdot Lo} \quad \left(\frac{mm^2}{kg} \right)$$

$$W_s = \frac{3,1,06^3}{8.14.2,12.666000} \quad \left(\frac{mm^2}{kg} \right)$$

$$W_s = 2,26E-08 \text{ (mm}^2\text{/kg)}$$

Untuk keseluruhan hasil perhitungan ditunjukkan pada tabel 2 dibawah ini:

Tabel 2. Hasil perhitungan nilai dari keausan spesifik

Benda uji	Jarak Piringan Yang Ditempuh Lo (mm)	Lebar Hasil Goresan bo (mm)	bo ³	Beban Po (kg)	Jari-jari r (mm)	Tebal B (mm)	Nilai Keausan Spesifik Ws (mm ² /kg)	
A1	1	666000	0,77	0,46	2,12	14	3	8,78586E-09

	2	666000	0,68	0,31	2,12	14	3	5,93747E-09
	3	666000	1,04	1,13	2,12	14	3	2,14698E-08
	Rata-rata	666000	0,83	0,58	2,12	14	3	1,09095E-08
A2	1	666000	0,89	0,72	2,12	14	3	1,35887E-08
	2	666000	0,98	0,94	2,12	14	3	1,7798E-08
	3	666000	1,12	1,39	2,12	14	3	2,63536E-08
	Rata-rata	666000	1,00	0,99	2,12	14	3	1,87721E-08
A3	1	666000	0,97	0,91	2,12	14	3	1,723E-08
	2	666000	1,12	1,39	2,12	14	3	2,63536E-08
	3	666000	1,09	1,31	2,12	14	3	2,48899E-08
	Rata-rata	666000	1,06	1,19	2,12	14	3	2,25725E-08

LAMPIRAN 2

KUAT TARIK

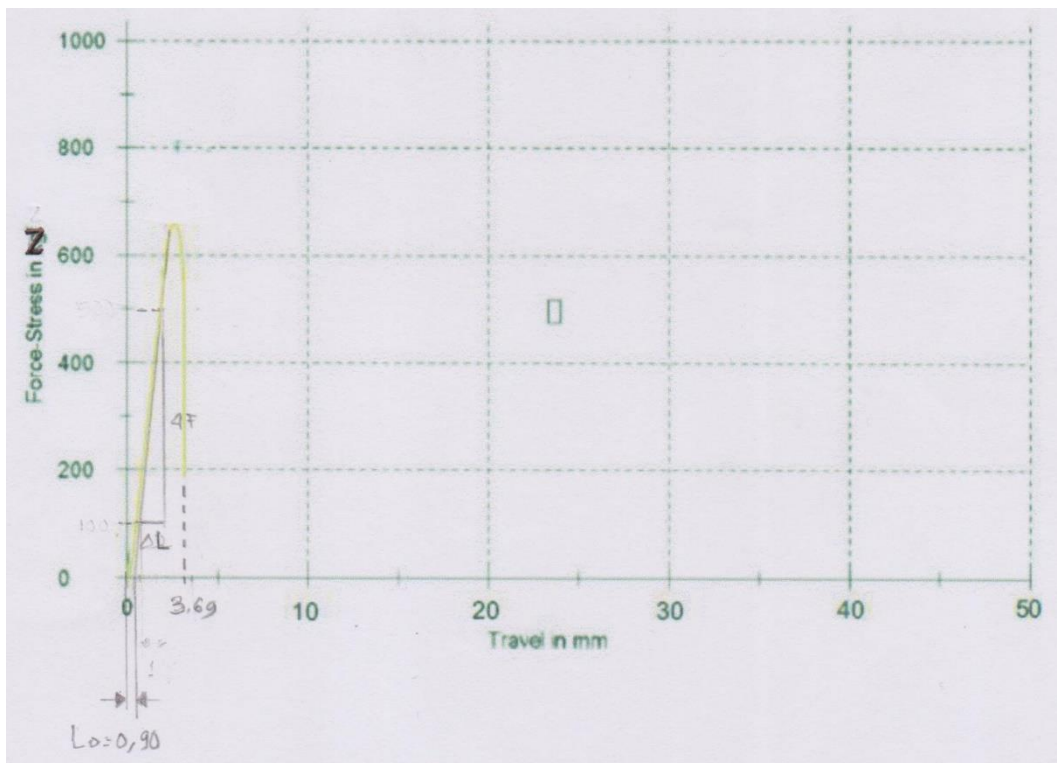
Parameter Table:

Headline	: KUAT TARIK
Customer	: 374/II/18
Tester	: L Triyono
Material	: serbuk kayu jati matriks epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	1	66,102	3,69

Series graph :



KUAT TARIK

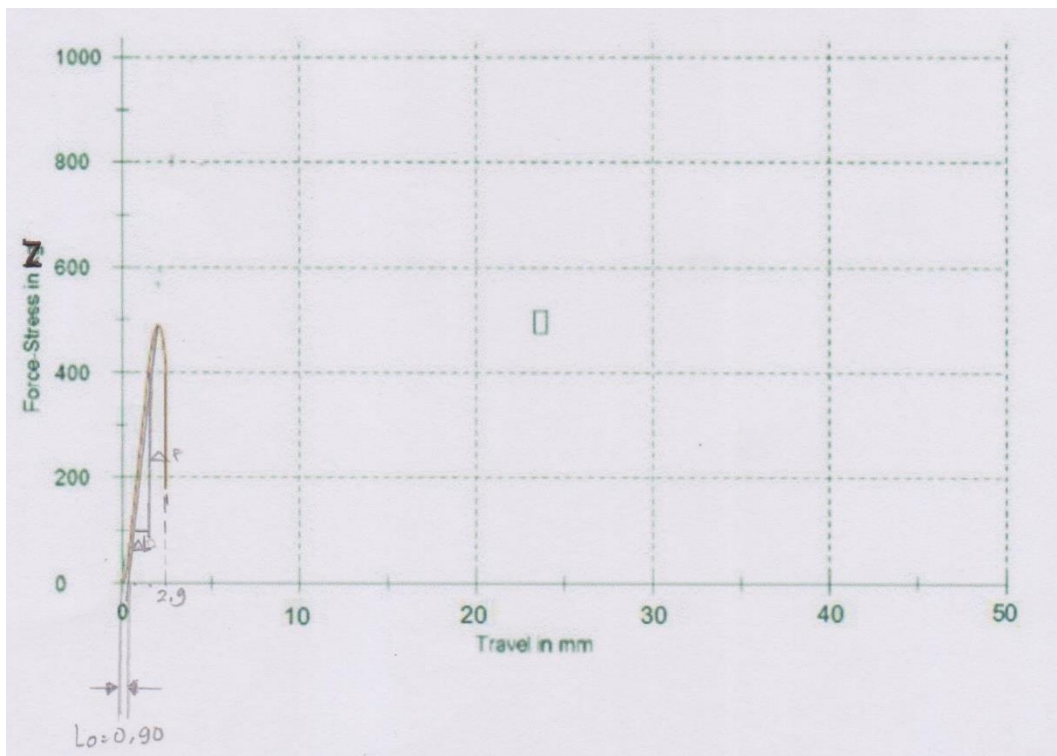
Parameter Table:

Headline	: KUAT TARIK
Customer	: 374/II/18
Tester	: L Triyono
Material	: Serbuk Kayu Jati Matriks Epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	2	48,674	2,90

Series graph :



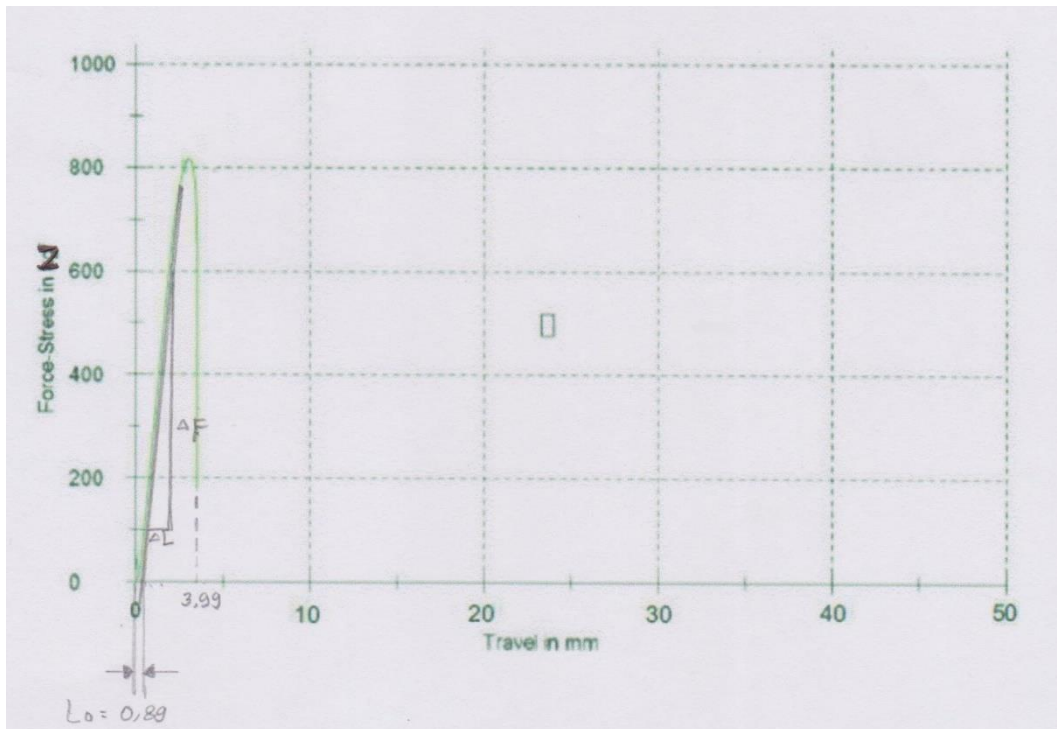
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 374/II/18
Tester	: L Triyono
Material	: Serbuk Kayu Jati Matriks Epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	3	81,431	3,99



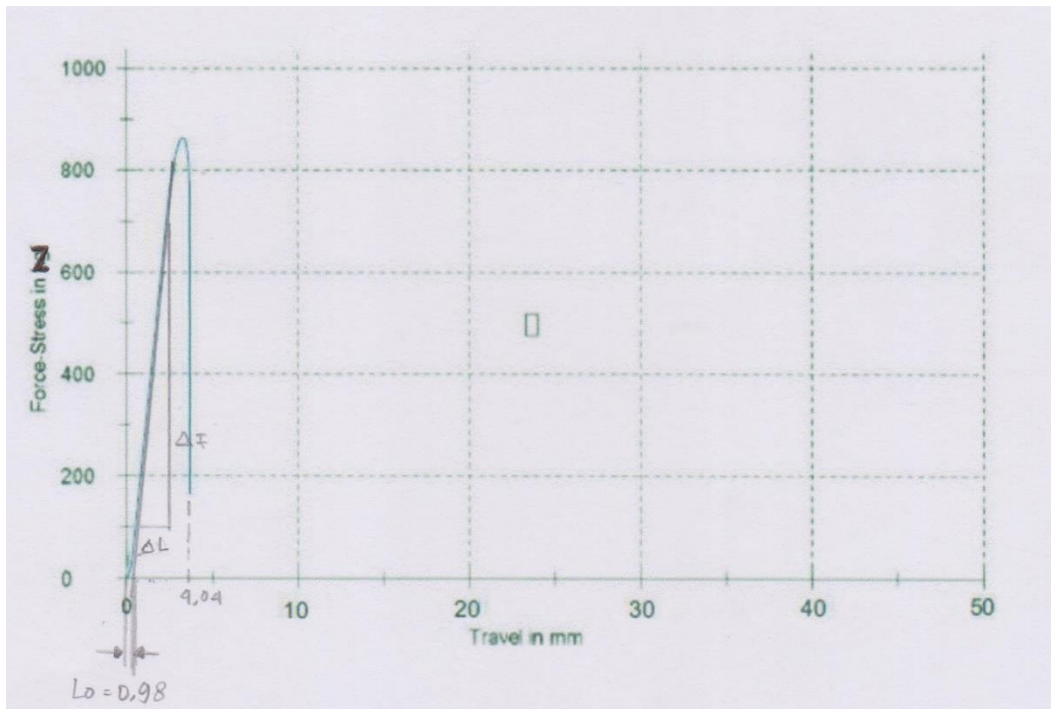
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 374/II/18
Tester	: L Triyono
Material	: Serbuk Kayu Jati Matriks Epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	4	86,047	4,04



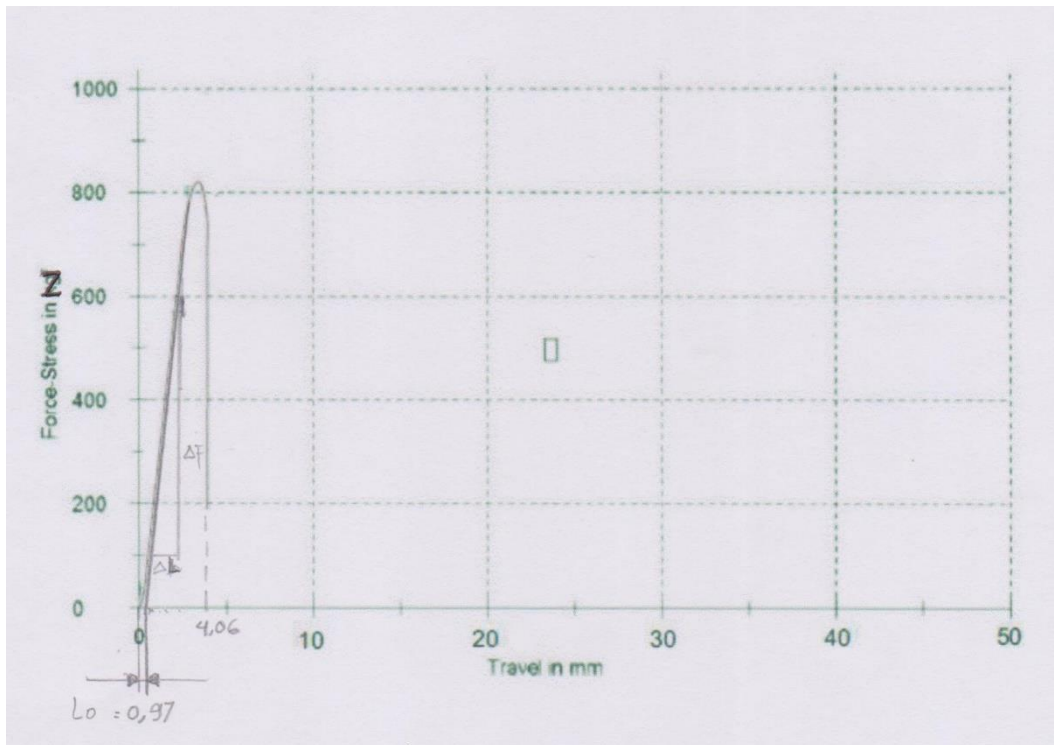
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 374/II/18
Tester	: L Triyono
Material	: Serbuk Kayu Jati Matriks Epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	5	82,445	4,06








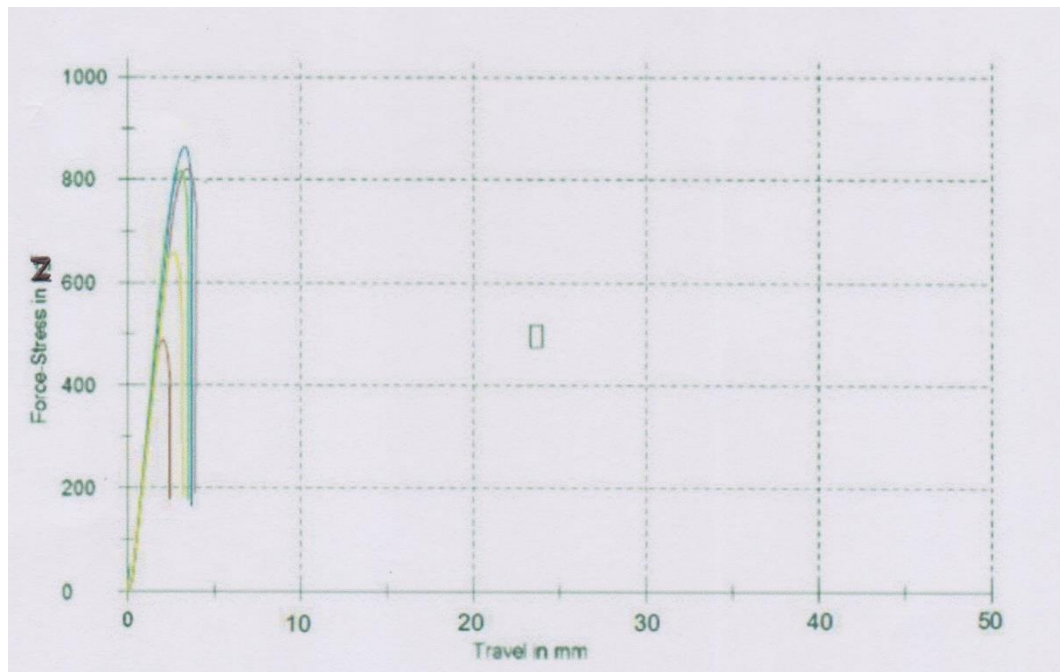
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 374/II/18
Tester	: L Triyono
Material	: Serbuk Kayu Jati Matriks Epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	1	66,102	3,69
	2	48,674	2,90
	3	81,431	3,99
	4	86,047	4,04
	5	82,445	4,06



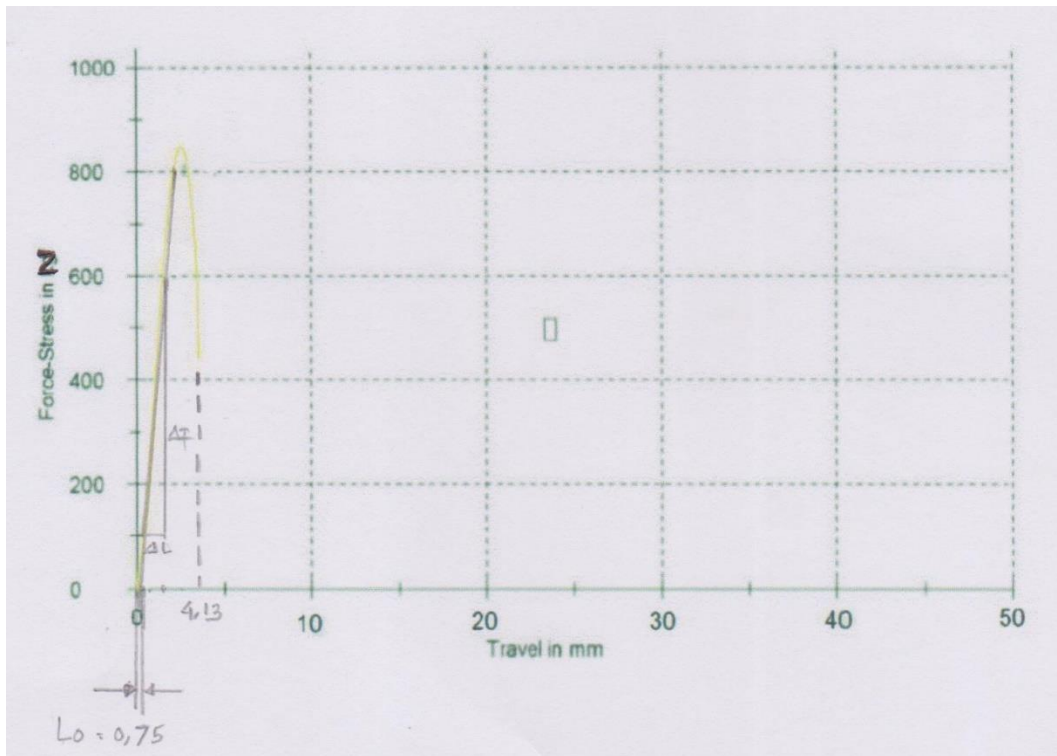
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 375/II/18
Tester	: L Triyono
Material	: serbuk kayu jati matriks epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	1	84,238	4,13



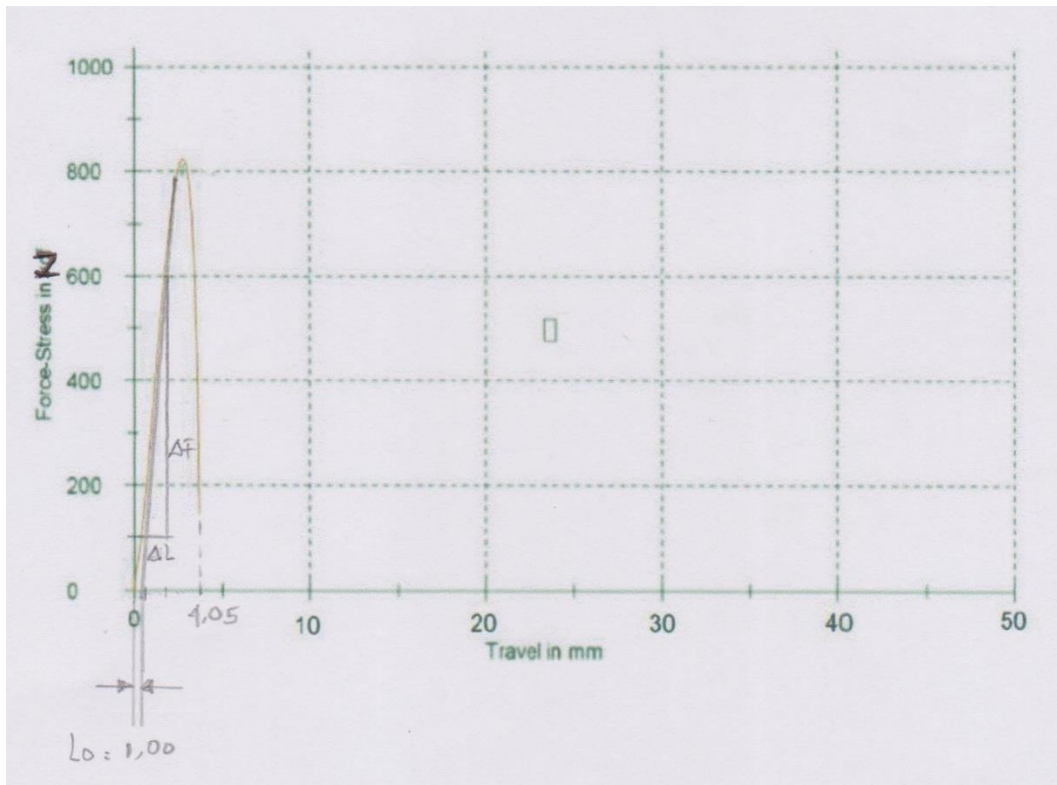
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 375/II/18
Tester	: L Triyono
Material	: serbuk kayu jati matriks epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	2	83,928	4,05



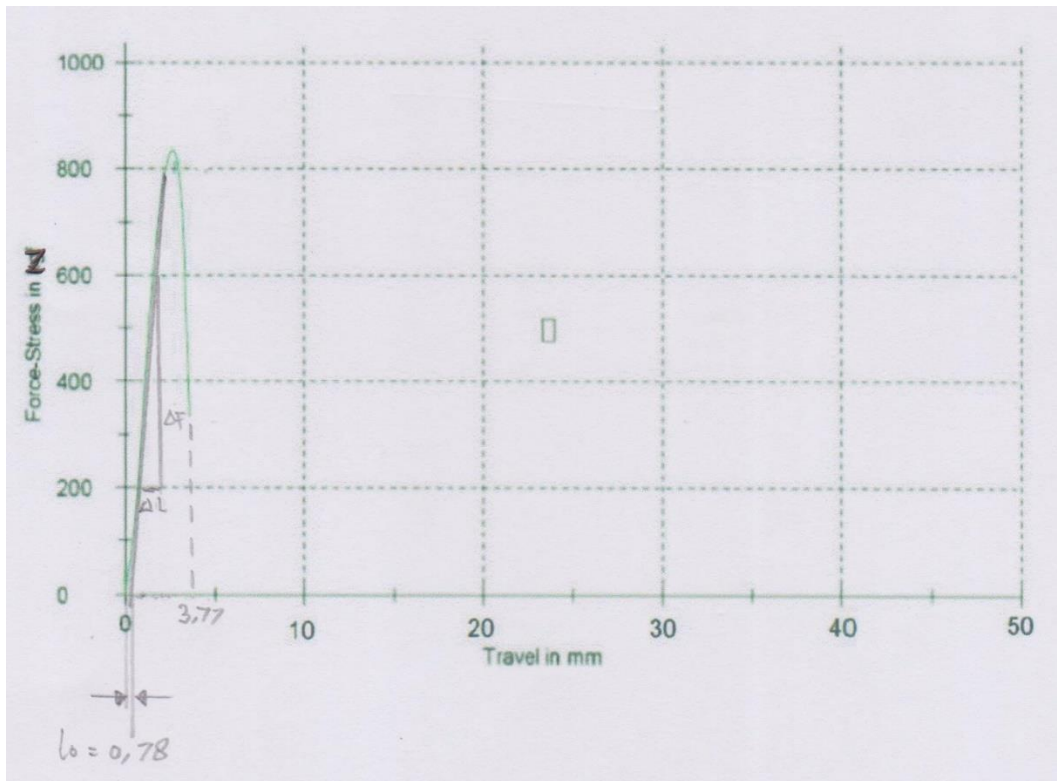
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 375/II/18
Tester	: L Triyono
Material	: serbuk kayu jati matriks epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	3	84,119	3,77



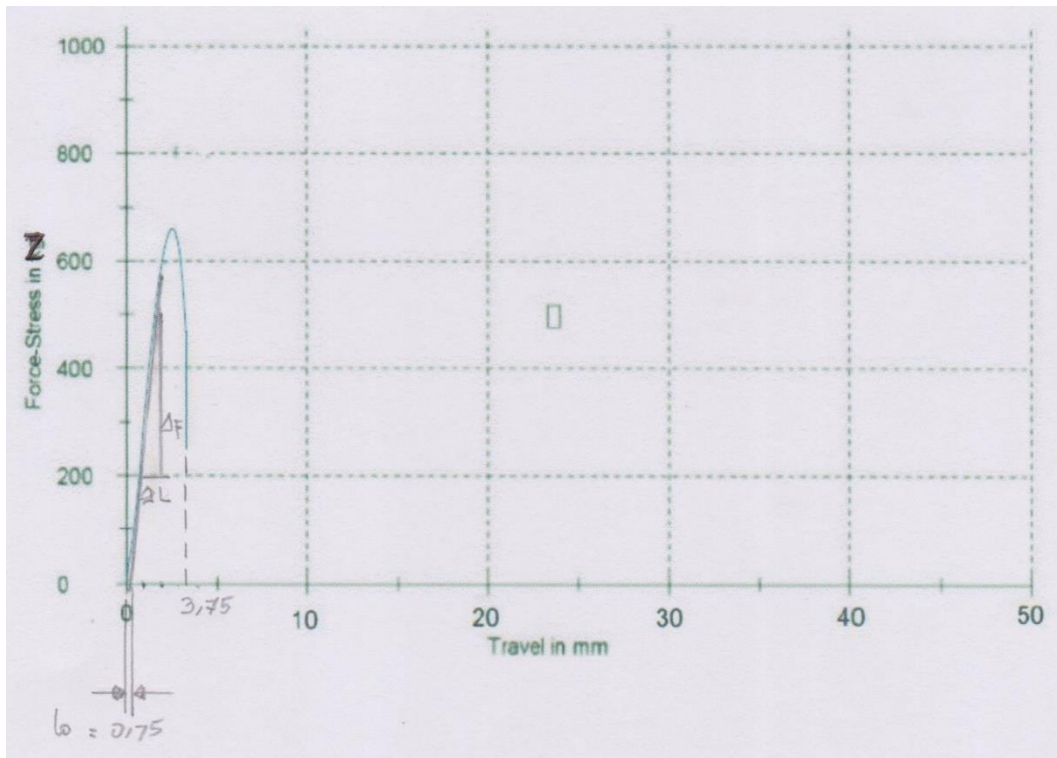
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 375/II/18
Tester	: L Triyono
Material	: serbuk kayu jati matriks epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	4	66,655	3,75



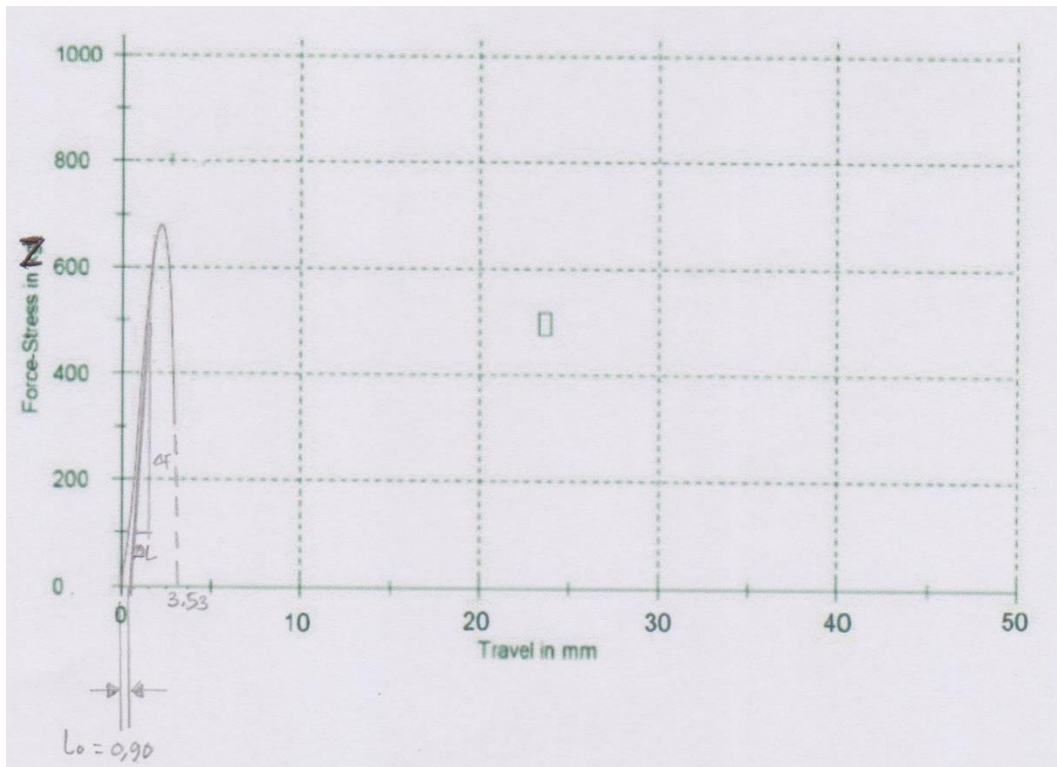
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 375/II/18
Tester	: L Triyono
Material	: serbuk kayu jati matriks epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	5	68,156	3,53








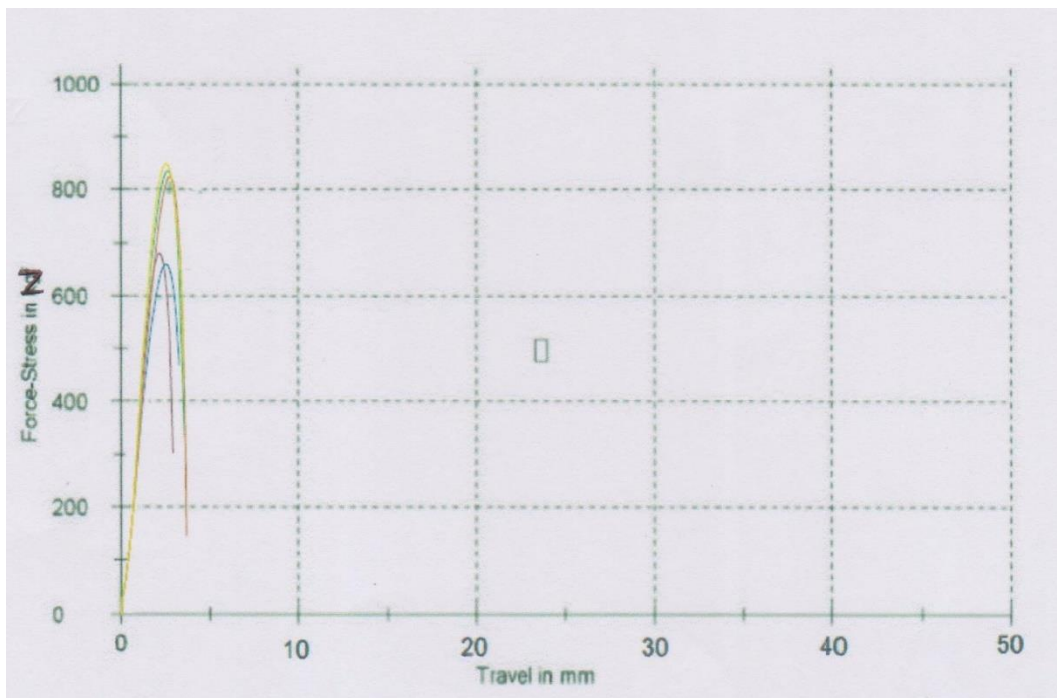
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 375/II/18
Tester	: L Triyono
Material	: Serbuk Kayu Jati Matriks Epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	1	84,238	4,13
	2	83,928	4,05
	3	84,119	3,77
	4	66,655	3,75
	5	68,156	3,53



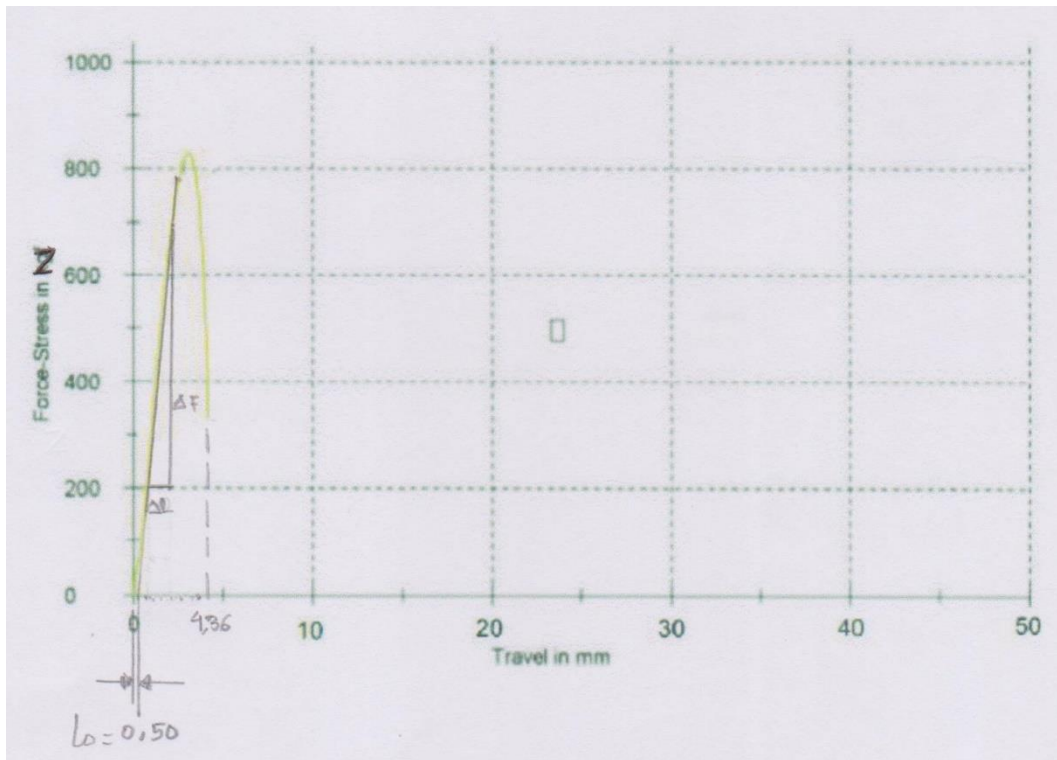
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 376/II/18
Tester	: L Triyono
Material	: serbuk kayu jati matriks epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	1	83,669	4,36



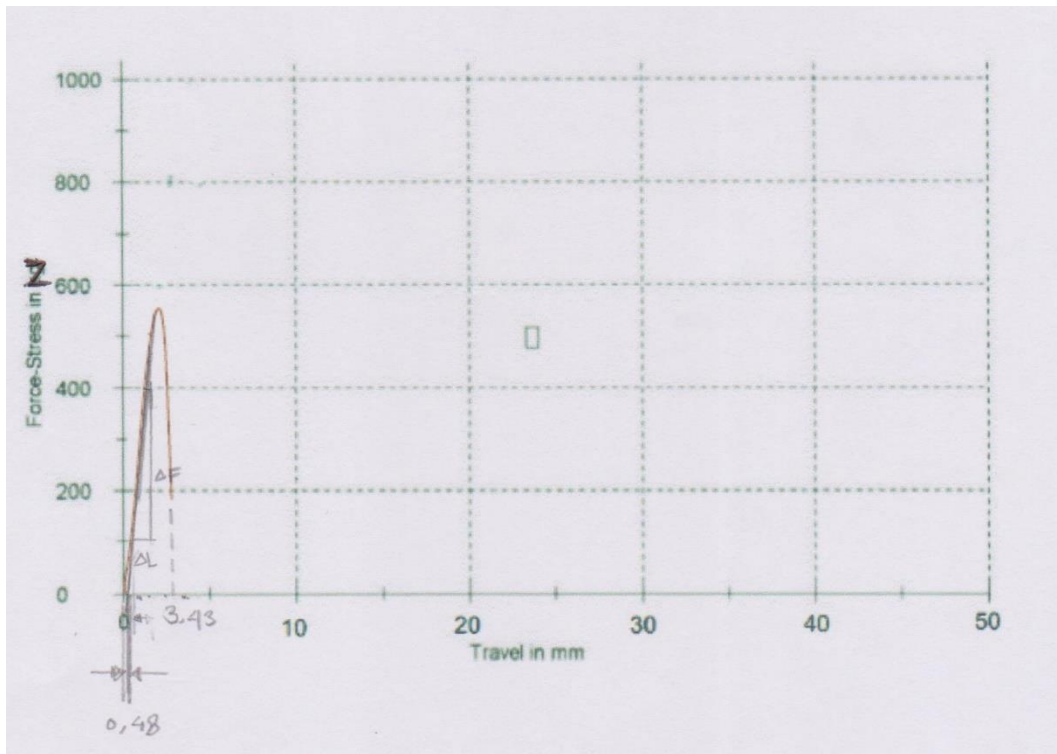
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 376/II/18
Tester	: L Triyono
Material	: serbuk kayu jati matriks epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	2	56,690	3,43



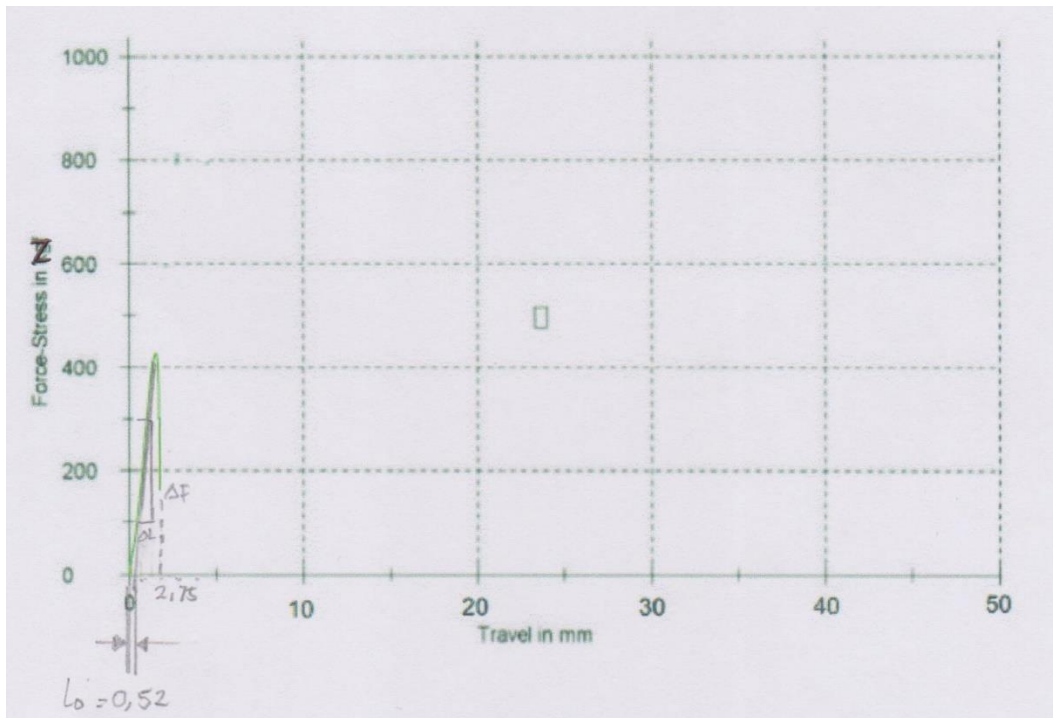
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 376/II/18
Tester	: L Triyono
Material	: serbuk kayu jati matriks epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	3	43,380	2,75



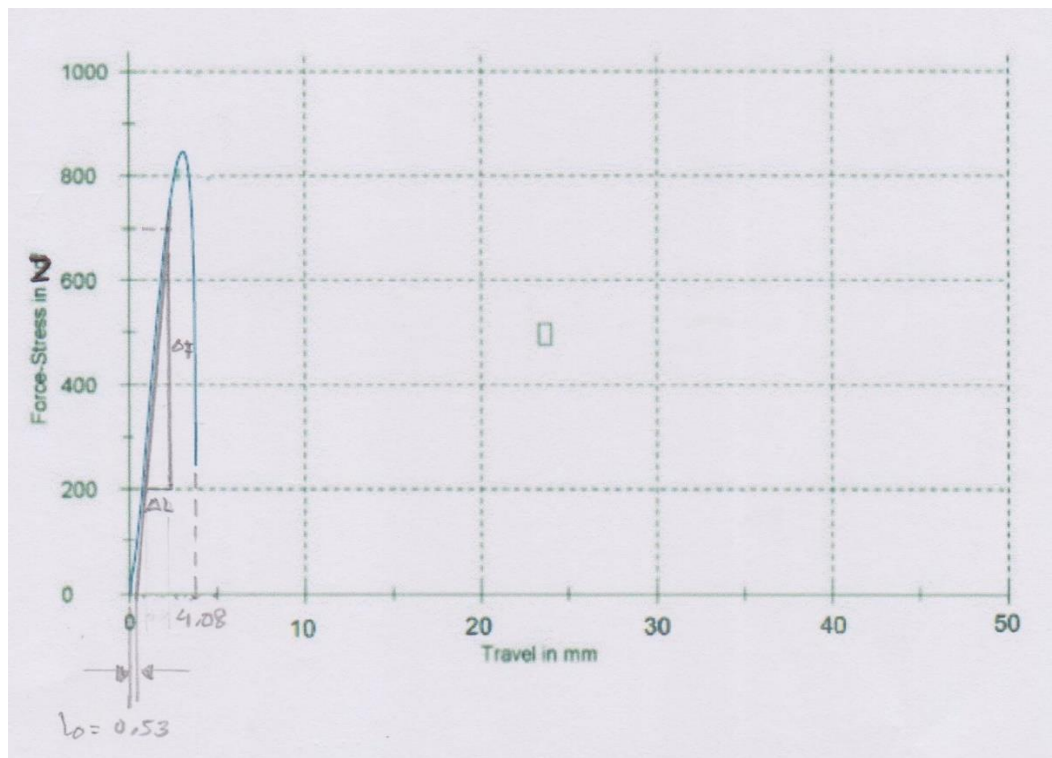
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 376/II/18
Tester	: L Triyono
Material	: serbuk kayu jati matriks epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	4	84,637	4,08



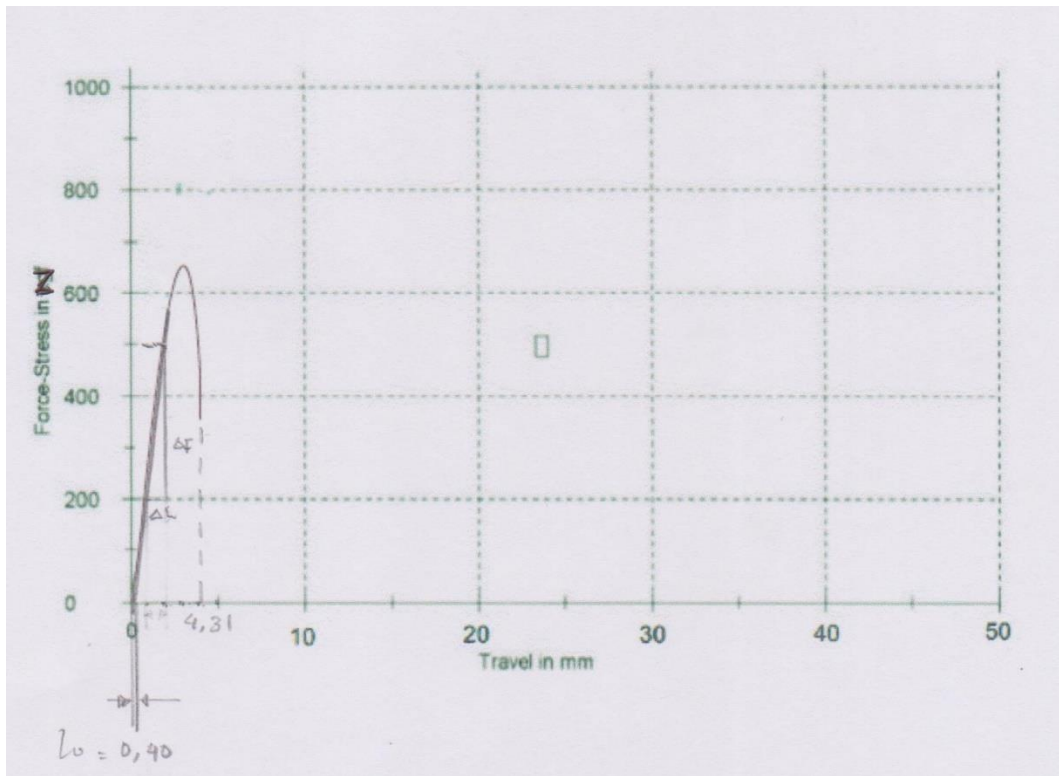
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 376/II/18
Tester	: L Triyono
Material	: serbuk kayu jati matriks epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	5	85,574	4,31








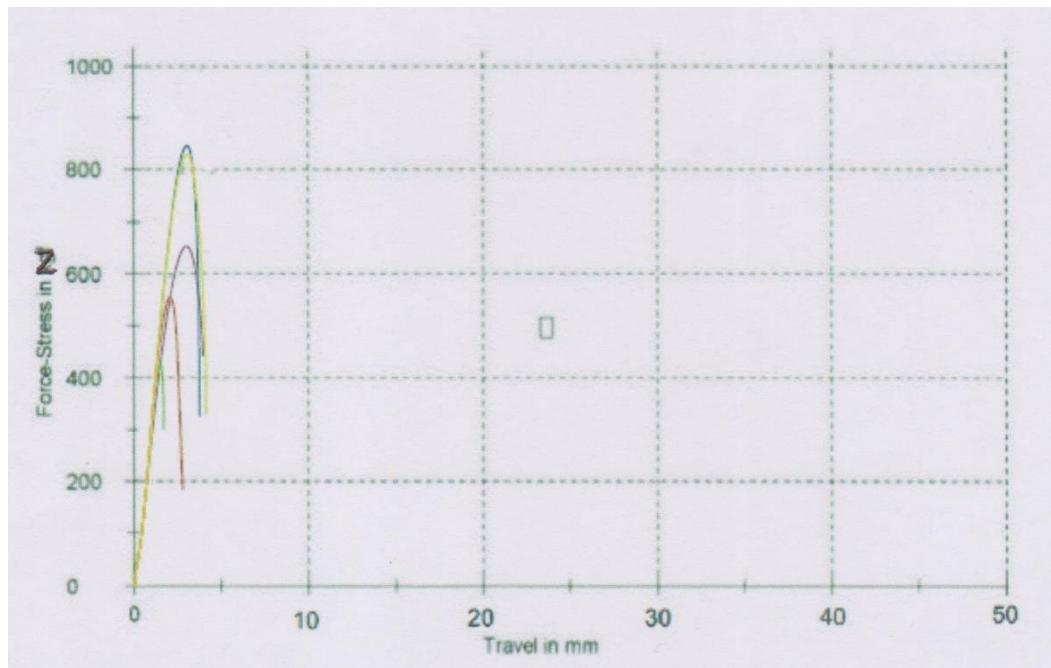
KUAT TARIK

Parameter Table:

Headline	: KUAT TARIK
Customer	: 376/II/18
Tester	: L Triyono
Material	: Serbuk Kayu Jati Matriks Epoxy
Test standar	: ASTM D 638

RESULT :

Legends	No	Fmax Lm (Kgf)	Measurement travel end (mm)
	1	83,669	4,36
	2	56,690	3,43
	3	43,380	2,75
	4	84,637	4,08
	5	85,574	4,31



Lampiran 2

Hasil perhitungan data uji tarik

Pada data hasil pengujian yang didapatkan nilai beban yang diberikan masih dalam bentuk satuan kgf, sehingga perlu diubah dahulu ke N dengan cara mengkalikannya dengan 9,804.

Besar kuat tarik rata-rata spesimen A1:

$$\sigma = \frac{F}{A} \quad (\text{MPa})$$

$$\sigma = \frac{715,33 (N)}{6 (mm) \times 4 (mm)}$$

$$\sigma = 29,81 \text{ (MPa)}$$

Besar kuat tarik rata-rata spesimen A2:

$$\sigma = \frac{F}{A} \quad (\text{MPa})$$

$$\sigma = \frac{759,25 (N)}{6 (mm) \times 4 (mm)}$$

$$\sigma = 31,64 \text{ (MPa)}$$

Besar kuat tarik rata-rata spesimen A3:

$$\sigma = \frac{F}{A} \quad (\text{MPa})$$

$$\sigma = \frac{829,93 (N)}{6 (mm) \times 4 (mm)}$$

$$\sigma = 34,58 \text{ (MPa)}$$

Besar regangan rata-rata spesimen A1:

$$\varepsilon = \frac{L-L_0}{L_c} = \frac{\Delta L}{L_c} \times 100\%$$

$$\varepsilon = \frac{2,79 \text{ mm}}{25 \text{ mm}} \times 100 \%$$

$$\varepsilon = 11,18\%$$

Besar regangan rata-rata spesimen A2:

$$\varepsilon = \frac{L-L_0}{L_c} = \frac{\Delta L}{L_c} \times 100\%$$

$$\varepsilon = \frac{3,01 \text{ mm}}{25 \text{ mm}} \times 100 \%$$

$$\varepsilon = 12,05\%$$

Besar regangan rata-rata spesimen A3:

$$\varepsilon = \frac{L-L_0}{L_c} = \frac{\Delta L}{L_c} \times 100\%$$

$$\varepsilon = \frac{3,77 \text{ mm}}{25 \text{ mm}} \times 100 \%$$

$$\varepsilon = 15,07\%$$

Besar modulus elastisitas rata-rata spesimen A1

$$E = \frac{\Delta\sigma}{\Delta\varepsilon} = \frac{\Delta F/A}{\Delta L/L_c} \text{ (MPa)}$$

$$E = \frac{\Delta\sigma}{\Delta\varepsilon} = \frac{450/6.4}{1,5/25}$$

$$E = 319,44 \text{ (MPa)}$$

Besar modulus elastisitas rata-rata spesimen A2

$$E = \frac{\Delta\sigma}{\Delta\varepsilon} = \frac{\Delta F/A}{\Delta L/L_c} \text{ (MPa)}$$

$$E = \frac{\Delta\sigma}{\Delta\varepsilon} = \frac{340/6.4}{0,97/25}$$

$$E = 365,20 \text{ (MPa)}$$

Besar modulus elastisitas rata-rata spesimen A3

$$E = \frac{\Delta\sigma}{\Delta\varepsilon} = \frac{\Delta F/A}{\Delta L/L_c} \text{ (MPa)}$$

$$E = \frac{\Delta\sigma}{\Delta\varepsilon} = \frac{433/6.4}{1,16/25}$$

$$E = 393,52 \text{ (MPa)}$$

Untuk keseluruhan hasil perhitungan ditunjukkan pada tabel dibawah ini:

Tabel hasil perhitungan uji tatrik

spesimen	NO	LEBAR	TEBAL	L STANDAR ASTM D 638- 02 TYPE IV	LO (mm)	L (mm)	ΔL (mm)	Nilai Pembebanan (kgf)	P (N)	σ (Mpa)	ε (%)	E (Mpa)
A1	1	6	4	25	0,90	3,69	2,79	66,10	648,26	27,01	11,16	416,67
	2	6	4	25	0,89	2,9	2,01	48,68	477,39	19,89	8,04	260,42
	3	6	4	25	0,98	3,99	3,01	81,43	798,59	33,27	12,04	347,22
	4	6	4	25	0,97	4,04	3,07	86,05	843,86	35,16	12,28	312,50
	5	6	4	25	0,97	4,06	3,09	82,45	808,54	33,69	12,36	260,42
Minimum		6	4	25	0,89	2,9	2,01	48,68	477,39	19,89	8,04	260,42
Maximum		6	4	25	0,98	4,06	3,09	86,05	843,86	35,16	12,36	416,67
Rata-Rata		6	4	25	0,94	3,74	2,79	72,94	715,33	29,81	11,18	319,44
standar deviasi					0,04	0,49	0,45	15,57	152,69	6,36	1,82	65,65
A2	1	6	4	25	0,75	4,13	3,38	84,24	826,12	34,42	13,52	416,67
	2	6	4	25	1,00	4,05	3,05	83,93	823,08	34,30	12,20	312,50
	3	6	4	25	0,78	3,77	2,99	84,12	824,96	34,37	11,96	312,50
	4	6	4	25	0,75	3,76	3,01	66,66	653,69	27,24	12,04	367,65
	5	6	4	25	0,90	3,53	2,63	68,16	668,41	27,85	10,52	416,67
Minimum		6	4	25	0,75	3,53	2,63	66,66	653,69	27,24	10,52	312,50
Maximum		6	4	25	1,00	4,13	3,38	84,24	826,12	34,42	13,52	416,67
Rata-Rata		6	4	25	0,84	3,85	3,01	77,42	759,25	31,64	12,05	365,20
standar deviasi					0,11	0,24	0,27	9,16	89,81	3,74	1,06	52,10
A3	1	6	4	25	0,5	4,36	3,86	83,67	820,54	34,19	15,44	520,83

	4	6	4	25	0,53	4,06	3,53	84,64	830,04	34,58	14,12	347,22
	5	6	4	25	0,40	4,31	3,91	85,57	839,22	34,97	15,64	312,50
Minimum		6	4	25	0,40	4,06	3,53	83,67	820,54	34,19	14,12	312,50
Maximum		6	4	25	0,53	4,36	3,91	85,57	839,22	34,97	15,64	520,83
Rata-Rata		6	4	25	0,48	4,24	3,77	84,63	829,93	34,58	15,07	393,52
standar deviasi					0,07	0,16	0,21	0,95	9,34	0,39	0,83	111,62

Catatan: nilai regangan dan modulus elastisitas didapatkan dengan metode *offset*, metode ini dilakukan dengan cara menarik garis lurus yang sejajar dengan garis miring pada daerah proposional (elastis) seperti ditunjukkan pada grafik lampiran hasil uji tarik.

LAMPIRAN 3

Lampiran 3

Hasil data uji kekerasan

Spesimen 1	A1	A1
Diameter injakan 1	44	39
Diameter injakan 2	40	39
Diameter injakan 3	30	38
Diameter injakan 4	39	39
Diameter injakan 5	40	39
Rata-rata diameter injakan	38,6	38,8
Rata-rata diameter injakan (mm) pada mikroskop perbesaran 100x	1,02	1,02
Rata-rata	1,02	
Spesimen 2	A2	A2
Diameter injakan 1	39	39
Diameter injakan 2	39	38
Diameter injakan 3	39	40
Diameter injakan 4	40	39
Diameter injakan 5	39	40
Rata-rata diameter injakan	39,2	39,2
Rata-rata diameter injakan (mm) pada mikroskop perbesaran 100x	1,03	1,03
Rata-rata	1,03	
Spesimen 3	A3	A3
Diameter injakan 1	40	40
Diameter injakan 2	42	44
Diameter injakan 3	41	41
Diameter injakan 4	40	41
Diameter injakan 5	41	41
Rata-rata diameter injakan	40,8	41,4
Rata-rata diameter injakan (mm) pada mikroskop perbesaran 100x	1,07	1,09
Rata-rata	1,08	

Berdasarkan tabel diatas maka nilai kekerasan rata-rata komposit serbuk kayu jati/epoxy dapat dihitung, perhitungan nilai kekerasan rata-ratanya sebagai berikut:

Nilai kekerasan rata-rata spesimen A1:

$$HB = \frac{2F}{\pi D(D - \sqrt{D^2 - d^2})} \quad (\text{kg/mm}^2)$$

$$HB = \frac{2.15,625}{\pi \cdot 2,5(2,5 - \sqrt{2,5^2 - 1,02^2})}$$

$$HB = 18,35 \text{ (kg/mm}^2\text{)}$$

Nilai kekerasan rata-rata spesimen A2:

$$HB = \frac{2F}{\pi D(D - \sqrt{D^2 - d^2})} \quad (\text{kg/mm}^2)$$

$$HB = \frac{2.15,625}{\pi \cdot 2,5(2,5 - \sqrt{2,5^2 - 1,03^2})}$$

$$HB = 17,86 \text{ (kg/mm}^2\text{)}$$

$$HB = \frac{2F}{\pi D(D - \sqrt{D^2 - d^2})} \quad (\text{kg/mm}^2)$$

$$HB = \frac{2.15,625}{\pi \cdot 2,5(2,5 - \sqrt{2,5^2 - 1,08^2})}$$

$$HB = 16,17 \text{ (kg/mm}^2\text{)}$$

Untuk keseluruhan hasil perhitungan dapat dilihat pada tabel dibawah ini:

No	Diameter injakan (mm)	Gaya tekan (F) (kg)	Penetrator diameter (D)
1	1,02	15,625	2,5
2	1,02	15,625	2,5
Rata-rata	1,02	15,625	2,5
Standar deviasi			
1	1,03	15,625	2,5
2	1,03	15,625	2,5
Rata-rata	1,03	15,625	2,5
Standar deviasi			
1	1,07	15,625	2,5
2	1,09	15,625	2,5
Rata-rata	1,08	15,625	2,5
Standar deviasi			